ISTITUTO SPERIMENTALE PER
LA MECCANIZZAZIONE AGRICOLA
SEZIONE DI TREVIGLIO

CASE INTERNATIONAL 2140 E "2WD"
TEST no. 048.

O.E.C.D. no. 1277

Test in accordance with the O.E.C.D. Restricted Standard Code
for the official testing of agricultural tractors.



Report test of: CASE INTERNATIONAL 2140 E "2WD"

Submitted for test by: JI CASE GmbH
Industriestr. 39-40, 4040 Neuss
GERMANY

Date of O.E.C.D. approval: 10.09.1990
Period of test: March 1990

ISMA - SOP Treviglio - Via Milano,43 - (BG) - ITALY

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All stated dimensions and tests referred to tyre sizes 7.50/16 (6 ply) at front and 14.9/28 (6 ply) at rear, as well as to track widths 1000 mm at front and 998 mm at rear.

- Tractor manufacturer
. Name: JI CASE GmbH;
. Address: Industriestr. 39-40, 4040 Neuss GERMANY;
- Location of tractor assembly: CARRARO S.p.A. ROVIGO ITALY;
- Submitted for test by: the manufacturer;
- Selected by: the manufacturer with the agreement of ISMA;
- Place of running in: Campodarsego (PD) - ITALY;
- Duration of running: 50 hours.
- Location of test: I.S.M.A. Via Milano, 43 - Treviglio (BG) ITALY

I - SPECIFICATION OF TRACTOR

TRACTOR

- Make: CASE INTERNATIONAL;
- Model: 2140 E "2WD";
- Type: Wheeled tractor, unit construction, rear wheels drive tractor;
- Number of driving wheels: 2;
- Serial number: CGC 58702528, Code: 587 ABAGAE;
- First serial number: CGC 58700001, Code:587 ABAGAE.

ENGINE

- Make: SAME;
- Model: 1000.4A/65;
- Type: aircooled 4 stroke diesel engine direct injection;
- Serial number: 18693.

Cylinders

- Number/disposition: 4, vertical in line;
- Bore/stroke: 105/115,5 mm;
- Capacity: 4000 cm³;
- Compression ratio: 17.1 / 1;
- Arrangement of valves: overhead;
- Cylinder liners: without liners.

Supercharging none.

Fuel system

- Fuel feed system: AC corone fuel feed pump;
- Make, model and type of fuel filter: FIAMM FNA 160/00;
- Capacity of fuel tank: 60 dm³ ;
- Make, model and type of injection pump: BOSCH PFR 1K 90A 503, immersed pump, one per cylinder, without serial number, in line injection pump;

- Manufacturer's production setting of injection pump:
  .flow rate: 49+/-2 mm³ /stroke at rated speed and full load corresponding to 13.81 dm³/h;
  .timing: 18+/-0.5 before TDC;
- Make, model and type of injectors: BOSCH KBE 58 S 4/4;
- Injectors pressure: 18 +/-1 MPa.

Governor

- Make: SAME;
- Model: 065.1652.4;
- Type: mechanical variable speed;
- Governor range of engine speed: from 675 to 2524 rev/min.;
- Rated engine speed: 2350 rev/min.

Air cleaner

- Main filter
  . make: VF VIRGIS;
  . model: 1967771C1;
  . type: dry paper element filter;
  . location: behind of engine;
- Maintenance indicator: with the warning lamp on the dashboard;

Lubrication system

- Type of feed pump: forced feed from gear pump;
- Total oil capacity including filter: 9.2 dm³ ;
- Oil change period: 150 hrs;
- Type of filter: FIAMM FT 4803 IN;
- Number: 1;
- Filter change period: 300 hrs;
- Oil specifications: see page 18.

Cooling system

- Type and detail: air cooling with axial blower;
- Specification of fan: propeller fan driven by engine shaft;
- Number of fan blades: 13;
- Fan diameter: 250 mm;
- Type of temperature control: none.
- Warming indicator: with the warning lamp on the dashboard.

Starting system

- Make: BOSCH;
- Model: JF R 12 V;
- Type: electromagnetic engagement;
- Starter motor power rating: 3 kW;
- Safety device: preventig engine from starting in gear;
- Starting system for low temperatures: none.

Electrical equipement

- Voltage: 12 V;
- Generator:
  . make: BOSCH;
  . model: K1 R 14V 55A;
  . type: alternator;
  .power: 630 W;
- Battery: 1 lead acid;
  .capacity: 100 Ah at 20 hours.

Exhaust system

- Make: IMA SAF;
- Model: 124390;
- Type: at chamber reflection absorption;
- Location: on the left hand side of engine cowling, horizontal position;
- Height of outlet above ground: 530 mm.

TRANSMISSION

Clutch: utilized only for travelling of tractor.

- Make: OMG;
- Model: 121947;
- Type: double disk dry clutch;
- Number of plates: 2;
- Plates diameter: 280 mm ;
- Control system: by pedal for transmission, by lever for p.t.o.;

Gear box

- Make: CARRARO;
- Model: 121947;
- Type: mechanical no-syncromesh speed change gear;
- Arrangement: four speeds forward with three ranges of speed and one reverse group;
- Number of speeds : 12 forward and 12 reverse;
- Available options: 8 forward and 8 reverse.

Rear axle and final drives

- Make: CARRARO;
- Model: 121266/1;
- Type: bevel gear differential and epicyclic reduction final drives.

Differential lock

- Make: CARRARO;
- Model: 121266/1;
- Type: mechanical ;
- Control system: engaged or disengaged by pedal.

Front axle and final drives

- Make: CARRARO;
- Model: 124607;
- Type: not propelled.

Differential lock

- none.

Transmission lubrication

- Gear box, rear axle, final drives, power lift and hydraulic system (in common);
  - total capacity including filter: 36 dm³ ;
  - change period: 1000 hrs;
  - filter change period: 1000 hrs.

- Recommended oil: see page 18.

Total rations and speeds

Gear	Group	Number of engine revolutions for one revolution of the driving wheels	Nominal travelling speed at a rated engine speed of 2350 rev/min (*) (km/h)
	FORWARD		
1	S	1140.223	0.50
2	S	769.196	0.74
3	S	526.198	1.08
4	S	374.442	1.51
1	N	244.283	2.32
2	N	164.982	3.44
3	N	112.753	5.03
4	N	80.238	7.07
1	F	56.375	10.06
2	F	38.071	14.89
3	F	26.019	21.79
4	F	18.516	30.62
	REVERSE		
1	S	1359.167	0.42
2	S	917.696	0.62
3	S	627.336	0.90
4	S	446.429	1.27
1	N	291.274	1.95
2	N	196.702	2.88
3	N	134.432	4.22
4	N	95.668	5.93
1	F	67.216	8.43
2	F	45.393	12.49
3	F	31.023	18.27
4	F	22.077	25.68

(*) Calculated with a tyre dynamic radius index of 640 mm.
ISO 4251/1 - 1984)

POWER TAKE-OFF

Power take-off proportional to engine speed

- Type: independent, at rear of tractor, in tractor's median plane, engaged or disengaged by hand lever.
  Driven by multiplate wet clutch independent from travel clutch; ISO Standard 500-1979;
- Number of shafts: 1;
- Method of changing of speed: speed selection by external hand lever;
- Location : at rear of tractor;

	P.T.O.
- Height above ground (with tyre size 14.9/28) ..	640 mm
- Distance from the median plane of the tractor ..	0 mm
- Distance behind rear axle.....	387 mm
- Direction of rotation (viewed facing driving end):	clockwise

1) 540 rev/min

- Dimension: ISO Standard 500-1979 type 1 (35 mm - 6 splines);
- PTO speed at rated engine speed .....: 600 rev/min;
- Engine speed at standard power take-off speed: 2115 rev/min;
- Ratio of rotation speeds (engine speed/pto speed): 3.916666;
- Maximum power and torque transmissible: 55 kW and 97 daNm.

2) 1000 rev/min : none.

- Dimension: ISO Standard 500-1979 type 2 (35 mm - 21 splines);
- PTO speed at rated engine speed .....: 1116 rev/min;
- Engine speed at standard power take-off speed: 2105 rev/min;
- Ratio of rotation speeds (engine speed/pto speed): 2.105734;
- Maximum power and torque transmissible: 55 kW and 52 daNm.

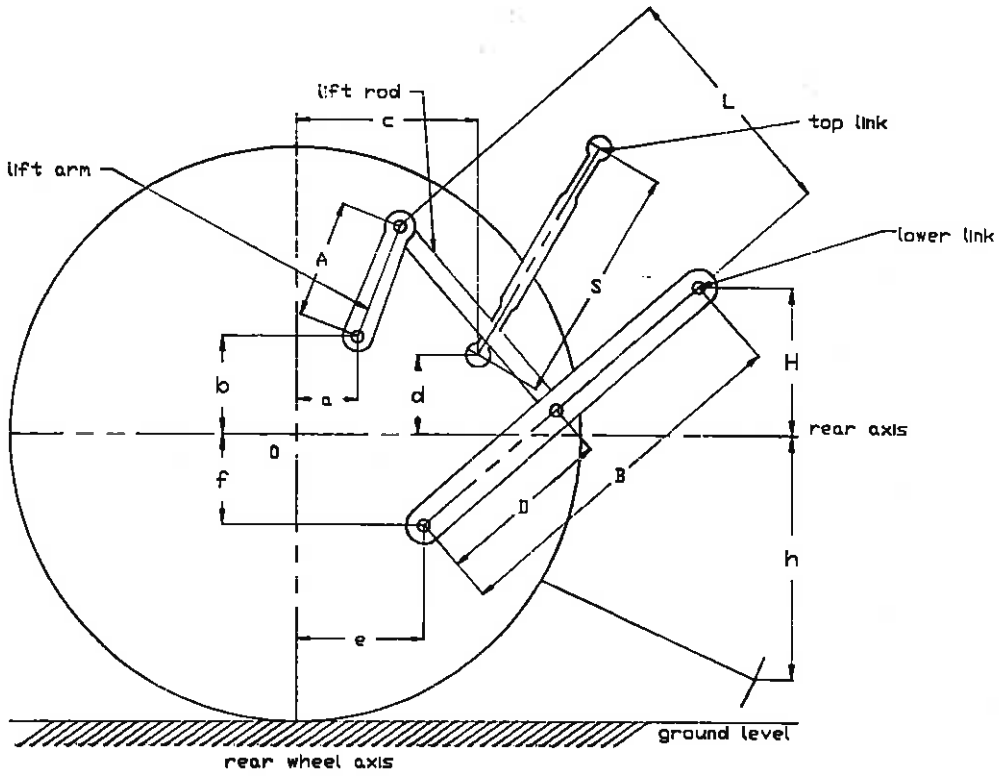
Power take-off proportional to ground speed : none.

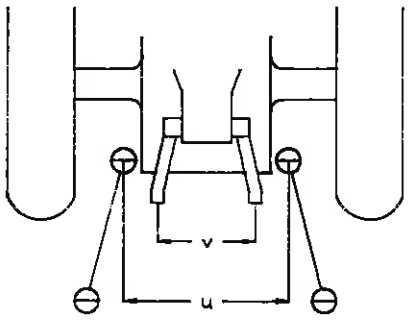
POWER LIFT

- Make: MITA;
- Model: M 60 SRF;
- Type: load sensing;
- Type of hydraulic system: open centre system;
- Type and number of cylinders: 1 internal hydraulic jack at single effect;
- Type of lock for transport: mechanical, with screwed tie rods that lock the lower links;
- Relief valve pressure setting: 18 +/- 1 MPa;
- Opening pressure of anti-shock valve: 20 MPa;
- Lift pump type: hydraulic rotary pump, driven by engine shaft;
- Transmission between pump and engine: mechanical;
- Type and number of filters: 1, repeaceable paper cartridge;
- Changing: when the filter clogging warning lamp is lighted;
- Oil capacity: 36 dm³ in common with gear box;
- Site of oil reservoir : gear box;
- Position, type and No. of additional oil plugs: 4 ways distributor at rear of tractor;
- Maximum volume of oil available to external cylinders: 4 dm³ ;
- Recommended oil: see page 18.

Three-point linkage

- Category: 1 in conformity with ISO 730/1 - 1977;
- Category adapter: none .


lift rod
c
L
top link
lift arm
lower link
A
S
H
b
a
d
rear axis
D
f
B
h
e
ground level
rear wheel axis


v
u

Dimensions of linkage geometry (when connected to the standard frame)

		Dimension or range (mm)	Settings used in test (mm)
Length of lift arms	(A)	260	260
Length of lower links	(B)	848	848
Distance of lift arm :horizontally	(a)	25	25
Pivot point from rear :vertically	(b)	306	306
wheel axis (behind)			
Horizontal distance between the 2 lower link points	(u)	479	479
Horizontal distance between the 2 lift arm and points	(v)	375	375
Length of upper link	(S)	from 500 to 780	685
Distance of upper link :horizontally	(c)	244	244
pivot point from rear :vertically	(d)	261	261
wheel axis			
Distance of lower link :horizontally	(e)	72	72
pivot point from rear :vertically	(f)	192	192
wheel axis			
Distance of lower link pivot point to lift rod pivot points on lower links	(D)	496	496
Length of lift rods	(L)	from 500 to 670	620
Height of lower hitch points relative to the rear wheel axis			
- in Low position	(h)	from 174 to 554	440
- in High position	(H)	from 43 to 307	125
Height above ground of lower hitch points when locked in transport position (*)			765

(*) Assuming the dynamic radius index = 640 mm (ISO 4251/1 - 1984)

SWINGING DRAWBAR : not fitted.

HOLED DRAWBAR : not fitted.

TRAILER HITCH

- Type: J.I CASE;
- Hole diameter: 28 mm;
- Height above ground: 403 min. - 763 max. mm;
- Distance of hitch point from rear wheel axis, horizontally: 515 mm ;
- Distance of hitch point from power take-off shaft end
  . vertically : below 237 mm, above 122 mm;
  . horizontally : 130 mm;
- Maximum vertical permissible load: 1471 daN.

STEERING

- Specification: hydrostatic steering with SAVER SUNDESTRAND gear pump, one steering cylinder at double effect acting directly on front axle;
- Make: DANFOSS;
- Model: OSPC 80 LS with priority valve OLSA 40;
- Type: hydrostatic;
- Working pressure: 1.1 MPa;
- Oil capacity: 17 dm^3, in common whit hydraulic system;
- Oil change period: 1000 hrs;
- Filter change period: 1000 hrs;
- Recommended oil: see page 18.

BRAKES

Service brake

- Make: SIRMAC;
- Model: 1967573C1;
- Type: oil immersed multiplate disc, 4 per side total 8 discs, mounted before each epicyclic reduction gear. SK Welman HDT 303 lining material, rear disc diameter 165,25 mm;
- Method of operation: mechanical acting with 2 pedals;
- Trailer braking take-off: none.

Parking brake

- Type: mechanical acting on the service brake;
- Method of operation: mechanically by hand lever.

Steering brake : divided pedal of service brake for normal use locked together.

STEERING WHEELS

- Number: 2;
- Location : at front;
- Track widths: 1000 min. - 1500 max. mm;
- Regulation: track adjustable by extending telescopic half axles.

DRIVING WHEELS

- Number: 2;
- Location: at rear;
- Rear track widths: 998 min. 1598 max. mm;
- Regulation: changing the position of the rims with respect to the disc.

WHEELBASE: 2110 mm.

ROLL - BAR

Specifications

- NFU approval number: 013601;
- Make: CARRARO;
- Model: X 260-4;
- Type: tiltable;
- Manufacturer's name: CARRARO S.p.A.;
  . address: Via Olmo, 29 - Campodarsego (PD) ITALY;
- Protective device: roll-bar tiltable.

Materials used in the construction and dimensions

See N.F.U. (France) Test Report on Protective Structures.

DRIVER'S SEAT

- Make: SIFRA;
- Model: 15 M;
- Type: upholstered seat;
- Type of suspension: adjustable spring;
- Type of damping: shock absorber;
- Range of adjustment, longitudinal 210 mm;
  vertical ... 100 mm.

PASSENGER'S SEAT : none.

LIGHTING

Lighting system in accordance with E.E.C. 78/933

	Height above ground of centre with tyre (*) (mm)	Size (mm)	Distance from out side edge of tractor to centre at 998 mm track width (mm)
Headligths	1032	155*90	560
Front park. lights	1426	120*40	157.5
Front finger post	1446	120*40	157.5
Rear park. lights	1446	120*40	157.5
Rear finger post	1426	120*40	157.5
Stop	1446	120*40	157.5
Reflectors	1171	88*52	226.5

(*) Tyre size: 7.50/16 front - 14.9/28 rear.

TEST CONDITIONS

Overall dimensions with tyres 7.50/15 front and 14.9/28 rear

	Length (mm)	Width (mm) min	Width (mm) max	Height (mm) at top of protect. struc.
Without ballast	3594	1371	1995	2512

. Ground clearance (unballasted tractor): 366 mm;
. Clearance-limiting part: front axle.

Tractor mass (with tanks full, with frame, water in tyres none)

	Units	Front	Rear	Total
Without driver				
Without ballast	kg	880	1200	2080
With ballast	kg	--	--	--
With driver				
Without ballast	kg	890	1265	2155
With ballast	kg	--	--	--

Ballast

	no. of weights	total weight (kg)	water (kg)
front	-	-	-
rear	-	-	-
additional	-	-	-

Tyres and track width specifications

	front	rear
- Tyres		
. dimensions	7.50/16	14.9/28
. ply rating	6	6
. type	cross-ply	radial
. maximum load (tyre manufacturer's) daN	678	1579
. maximum load (tractor manufact.) daN	678	1579
. inflation pressure (tyre manufact.)kPa	280	140
. dynamic radius index .....mm	375	640
- Chosen track width .....mm	1000	998
- Tyres on request	-	pr
	-	pr
	-	pr

Oils, lubrication and fuel
Capacity and change interval

	capacity dm³	oil change h	filter change h
Engine	9.2	150	300
Gear box	36	1000	1000
Front axle and final drives ...	-	-	-
Rear axle and final drives	in common with gear box		
Hydraulic system	"	"	
Other (steering, etc.)	"	"	

Fuel and lubricants recommended and used in tests

Fuel

- Type: AGIP DIESEL, DIN 51601;
  (in accordance with the national standard)
- Specific gravity at 15° C: 0.832 g/cm³.

Engine oil

- Type: AGIP 15/W40 Super Diesel;
- Viscosity: 15.6 cSt;
- Classification: API SE-CD.

Transmission oil

	front axle and final drive	rear axle, final drive and gear box
-Type	--	ELF BF12
-Viscosity	--	10.50
-Viscosity index	--	146
-Classification		

Hydraulic fluid

- Type: ELF BF12;
- Viscosity: 10.50 cSt;
- Classification:

Steering oil

- Type: ELF BF12;
- Viscosity: 10.50 cSt;
- Classification:

Grease

- Type: ESSO BEACON 2;
- Number of lubrication points: 15.

II - TEST RESULTS

A. COMPULSORY TESTS RESULTS

(1) MAIN POWER TAKE-OFF PERFORMANCE

- Date and location of test: 14.03.1990 TREVIGLIO (BG) - I.S.M.A. ITALY
- Type of dynamometer: ZOELLNER 350 AC

Power	Speed		Fuel consumption			Specific
	Engine	P.T.O.	Hourly	Specific		Energy
kW	rev/min	rev/min	l/h	kg/h	g/kWh	kWh/l
MAXIMUM POWER - 2 HOUR TEST						
43.8	2350	1116	13.81	11.49	262	3.17
POWER AT RATED ENGINE SPEED						
43.8	2350	1116	13.81	11.49	262	3.17
STANDARD POWER TAKE-OFF SPEED (1000 +/- 25 rev/min)						
43.0	2123	1008	12.50	10.40	242	3.44
PART LOADS						
i) The torque corresponding to maximum power at rated engine speed						
43.8	2350	1116	13.81	11.49	262	3.17
ii) 85% of torque obtained in i)						
38.2	2425	1151	11.80	9.82	257	3.24
iii) 75% of torque defined in ii)						
28.7	2448	1162	9.61	8.00	278	2.99
iv) 50% of torque defined in ii)						
19.5	2473	1175	7.64	6.36	326	2.55
v) 25% of torque defined in ii)						
9.8	2503	1189	5.85	4.87	495	1.67
vi) unloaded						
0	2524	1198	4.18	3.48	-	-

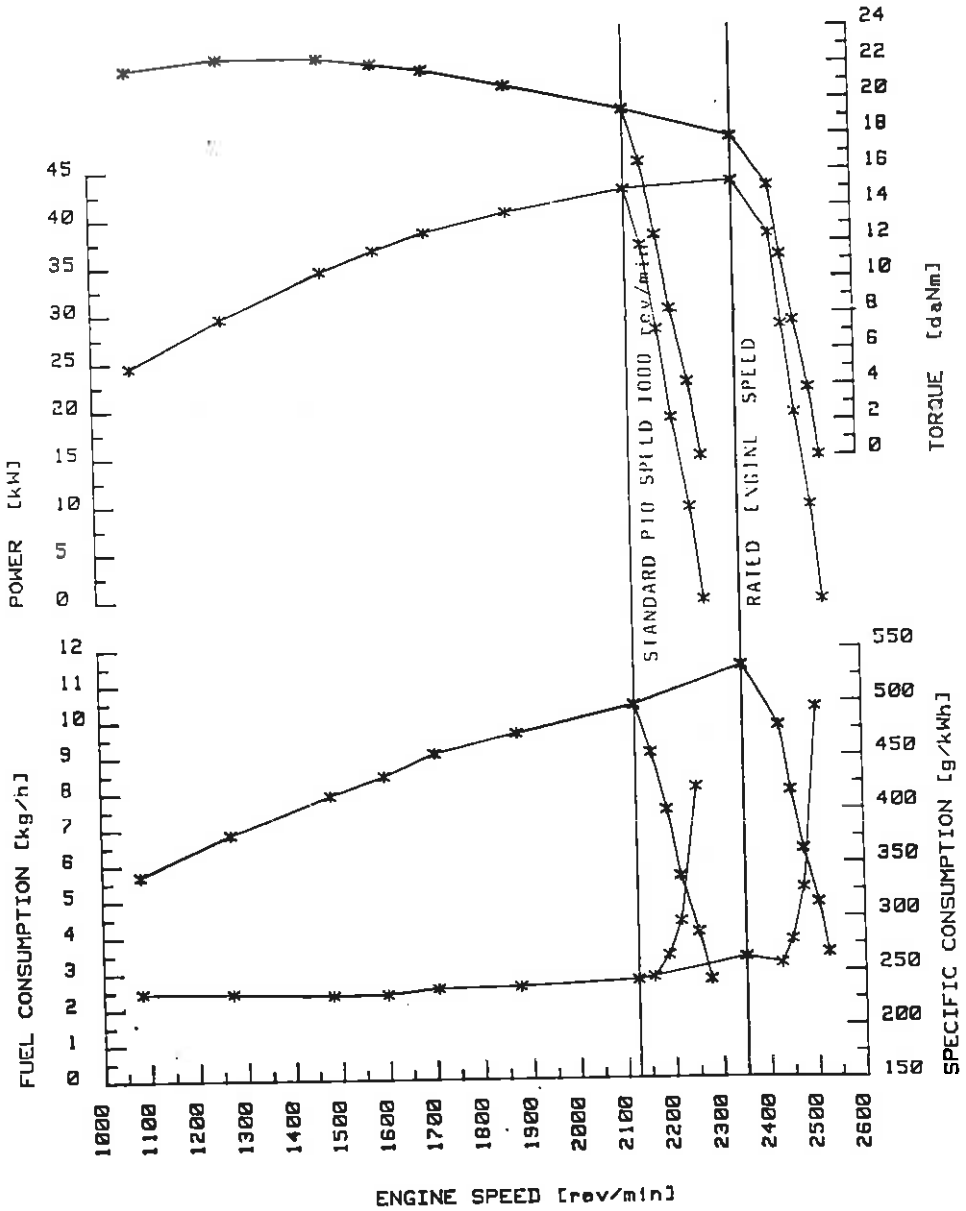
PART LOADS AT STANDARD POWER TAKE-OFF SPEED (1000 rev/min)

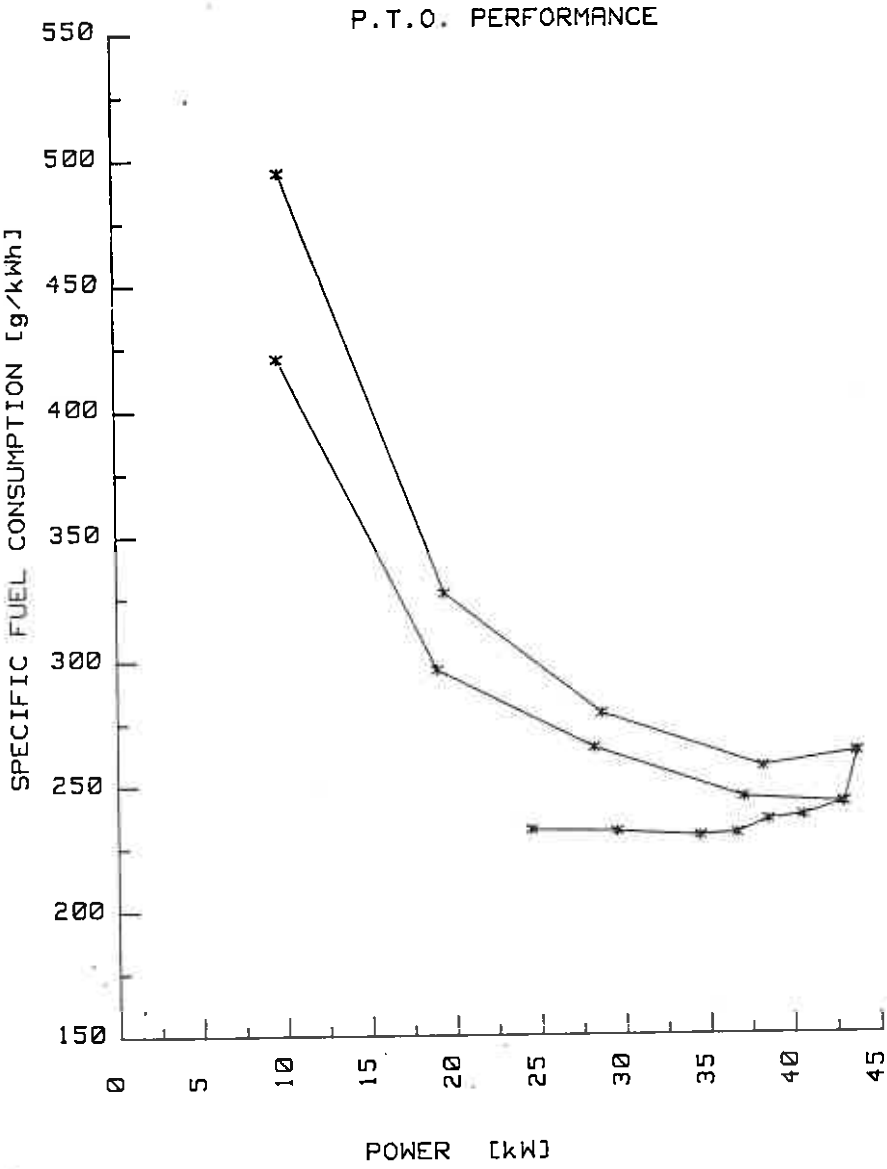
Power	Speed		Fuel consumption			Specific
	Engine	P.T.O.	Hourly	Specific		Energy
kW	rev/min	rev/min	l/h	kg/h	g/kWh	kWh/l
i) The torque corresponding to maximum power available						
43.0	2123	1008	12.50	10.40	242	3.44
ii) 85% of torque obtained at maximum power						
37.1	2157	1024	10.90	9.07	245	3.40
iii) 75% of torque defined in ii)						
28.3	2188	1039	8.99	7.48	265	3.15
iv) 50% of torque defined in ii)						
19.0	2215	1052	6.77	5.63	296	2.81
v) 25% of torque defined in ii)						
9.7	2250	1069	4.89	4.07	421	1.98
iv) unloaded						
0	2275	1081	3.30	2.75	-	-

STANDARD SPECIFIC FUEL CONSUMPTION: 257/326/245/296 g/kWh

- No load maximum engine speed: 2524 rev/min
- Torque (1) at maximum power: 17.80 daNm
- Maximum torque (1) (engine speed: 1270 rev/min) 22.26 daNm
- Mean atmospheric conditions: Temperature ..... 18 C°
  Pressure ..... 100.3 kPa
  Relat. humidity ... 72 %
- Maximum temperatures: Coolant ..... 97 C°
  Engine oil ..... 123 C°
  Fuel ..... 28 C°
  Engine air intake ..... 26 C°

(1) The torque is the equivalent crankshaft torque.


POWER [kW]
TORQUE [daNm]
FUEL CONSUMPTION [kg/h]
SPECIFIC CONSUMPTION [g/kWh]
STANDARD P10 SPEED 1000 rev/min
RATED ENGINE SPEED
ENGINE SPEED [rev/min]


P.T.O. PERFORMANCE
SPECIFIC FUEL CONSUMPTION [g/kWh]
550
500
450
400
350
300
250
200
150
0
5
10
15
20
25
30
35
40
45
POWER [kW]

2) POWER LIFT AND HYDRAULIC POWER TEST

- Date and location of tests:16.03.1990 - ISMA Treviglio (BG)

2.1 POWER LIFT

		at hitch point	on the frame
Height of lower hitch point above ground in down position	mm	200	200
vertical movement	mm	565	578
Maximum corrected force exerted trough full range	daN	2653	1998
Corresponding pressure of hydraulic fluid	MPa	17.5	17.5
Moment about rear axle	daNm	2441	3057
Maximum tilt angle of mast over range of lift	degress	--	3

Lifting heights relative to the horizontal lower links											
mm	-247	-200	-100	0	100	200	300	318	331	400	500
Lifting forces at hitch points											
daN	2900	2863	2815	2795	2796	2676	2661	2653	--	--	--
Lifting forces at test frame											
daN	2607	2600	2501	2384	2178	2055	2018	--	1998	--	--

.2) HYDRAULIC POWER TEST

Sustained pressure with relief valve open: 18.0 MPa;
Pump delivery rate at min pressure:40.2 l/min;

Hydraulic power	kW	flow rate l/min	pressure MPa	oil temp. °C
At 90% of the actual relief valve setting	8.5	32.4	16.0	64
Maximum	9.2	37.5	15.0	65

. opening pressure of the relief valve: 16.0 MPa

Tapping point used for test : at rear of tractor;
Hydraulic fluid: see page 18.

3) DRAWBAR PERFORMANCE

- Date of test: 21.03.1990
- Type of track: concrete
- Type and size of tyres front: 7.50/16 - 6 ply
  rear : 16.9/28 - 6 ply

Height of drawbar above ground: 460 mm (unballasted)

Tyre inflation pressure: unballasted .front: 280 kPa .rear: 140 kPa

3.1) MAXIMUM POWER IN TESTED GEARS (unballasted tractor)

Gear	Power	Draw. pull	Speed	Eng. speed	Slip of whell	Specific ener.cons.	fuel cool.eng.	Temperatures		Atm. temp.	cond. hum.	pres
	kW	daN	km/h	rev/min	%	kWh/l	g/kWh	°C	°C	°C	%	kPa
1S	1.4	1305	0.4	2522	15	0.280	3000	25	55	90	19	75	100.1
2S	2.5	1265	0.7	2519	15	0.463	1800	25	54	89	19	75	99.9
3S	3.5	1275	1.0	2515	15	0.625	1329	25	54	90	19	76	100.2
4S	5.0	1277	1.4	2513	15	0.834	1000	26	54	91	18	74	100.2
1N	7.6	1297	2.1	2506	15	1.169	710	26	55	92	19	74	99.8
2N	10.9	1261	3.1	2495	15	1.434	578	25	55	93	20	73	99.9
3N	16.2	1295	4.5	2475	15	1.841	451	26	54	92	19	74	99.7
4N	22.0	1277	6.2	2458	15	2.095	396	26	54	94	22	74	99.8
1F	31.2	1275	8.8	2422	15	2.476	336	25	55	94	22	73	100.1
2F	36.0	933	13.9	2350	6	2.609	320	26	55	93	22	74	99.8
3F	32 7	566	20.8	2348	4	2.319	358	25	53	93	22	74	99.9

4) TRANSMISSION AND FUEL CONSUMPTION CHARACTERISTICS

Gear	Power	Draw. pull	Speed	Eng. speed	Slip of wheel	Specific ener.cons.	fuel	Temperatures cool.eng.		Atm. cond temp.	hum.	pres
	kW	daN	km/h	rev/min	%	kWh/l	g/kWh	°C	°C	°C	°C	%	KPa
.1) Selected gear at maximum power													
2F	36.0	933	13.9	2350	6	2.609	320	26	54	94	22	74	99.8
4.1.1) 75% of pull at maximum power at rated speed													
2F	28.6	700	14.7	2431	4	2.445	339	23	53	92	23	74	99.9
4.1.2) 50% of pull at maximum power at rated speed													
2F	19.5	465	15.1	2451	2	2.031	410	23	53	93	22	72	99.9
4.1.3) next higher gear giving the same pull as in 4.1.1 red. eng. speed													
3F	28.6	700	14.7	1662	4	3.043	274	24	52	93	22	73	100.0
4.1.4) next higher gear giving the same pull as in 4.1.2. red. eng. speed													
3F	19.4	463	15.1	1672	2	2.519	332	23	51	91	23	73	99.7

Gear	Power	Draw. pull	Speed	Eng. speed	Slip of wheel	Specific ener.cons.	fuel cool.eng.	Temperatures temp.			Atm. cond hum.	pres
	kW	daN	km/h	rev/min	%	kWh/l	g/kWh	°C	°C	°C	°C	%	KPa
4.1) Selected gear nearest to 7.5 Km/h													
4N	22.0	1277	6.2	2458	15	2.095	396	26	55	93	21	74	100.1
4.1.1) 75% of pull at maximum power at rated speed													
4N	18.4	960	6.9	2472	6	2.045	408	25	52	91	23	73	99.9
4.1.2) 50% of pull at maximum power at rated speed													
4N	12.9	638	7.3	2489	2	1.743	481	24	54	93	22	74	99.7
4.1.3) next higher gear giving the same pull as in 4.2.1 red. eng. speed													
1F	18.4	962	6.9	1730	6	2.556	326	25	52	93	23	73	100.2
4.1.4) next higher gear giving the same pull as in 4.2.2 red. eng. speed													
1F	12.9	638	7.3	1756	2	2.224	372	24	54	92	23	71	99.7

REPAIRS AND REMARKS: none.

TEST CARRIED OUT BY
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