OECD Approval No. 843

Test in accordance with the OECD standard code for the official testing of agricultural tractors

Report on test of Ford 2610 Tractor



Manufactured by Ford Motor Company Ltd.,
Basildon,
Essex.

Test No. R82/70004/OECD

Report No. 680

Date May 1982

THE BRITISH SOCIETY FOR RESEARCH IN AGRICULTURAL ENGINEERING

National Institute of Agricultural Engineering
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SPECIFICATION OF TRACTOR

Manufacturer's name and address:	Ford Motor Company Ltd., Basildon, Essex
Submitted for test by	The manufacturer
Selected for test by:	The manufacturer with the agreement of the testing station
Place of running-in:	Basildon
Duration of running-in:	177 hours

Tractor

Make:	Ford
Model:	2610
Type:	Four-wheel, rear wheel driven, unit construction
Serial No.:	B519518

Engine

Make:	Ford
Model:	2610
Type:	4-stroke, direct injection diesel
Serial No.:	B627142
Cylinders:	
Number and disposition:	3, vertical, in-line
Bore:	106.7 mm (4.2 in)
Stroke:	106.7 mm (4.2 in)
Capacity:	2862 cm^2 (175 in^3)
Compression ratio:	17.3:1 (nominal)
Arrangement of valves:	Overhead
Liners:	None, Monobloc construction
Fuel system:	
Feed system:	Gravity
Make, type and model of filter(s):	Plastic strainer in tank and C.A.V. paper element filter with sediment bowl and water trap between tank and injection pump
Tank capacity:	49.2 l (10.8 UK gal)
Make, type and model of injection pump:	Lucas C.A.V., DPA 3233 F900, 2 roller distributor
Injection pump Serial No.:	R12715VY
Manufacturer's production setting of injection pump:	Master pump $\pm$ 3%; delivery obtained from master pump during pre-test fuel checks, 9.84-10.45 cm^3 for 200 injections at 750 rev/min pump speed, using Shell calibration fluid C at 38-42°C (100-108°F), specific gravity 0.817 at 40°C (104°F), (test bench figures)

Fuel system (Cont'd)	
Make, type and model of injectors:	C.A.V., multihole, 5221919
Injection pressure:	19.4-19.9 MPa (191-196 atm)
Injection pump delivery starts:	16° before T.D.C.
Governor:	
Make and type:	C.A.V. mechanical incorporated in fuel injection pump
Governed range of engine speed:	600 rev/min to 2200 rev/min
Rated engine speed:	2000 rev/min
Air cleaner:	
Make and type:	Locker Air Maze, dry, paper element
Model:	3-stage
Oil capacity:	None
Position:	Under front hood, forward of radiator
Pre-cleaner:	
Make and type:	Ford, centrifugal
Position:	Above front hood
Turbo-charger:	
Make and type:	None
Lubrication system:	
Type of feed and pump:	Force feed from eccentric rotor pump
Type of filter(s):	Metal strainer in sump, full flow replaceable paper element filter
Total oil capacity including filter:	6.6 l (11.7 pt)
Recommended oil:	S.A.E. 20W, viscosity 45 cSt at 50°C (122°F)
M.I.L. standard:	L-2104-C
Oil change period:	300 hours
Filter change period:	300 hours
Cooling system:	
Coolant:	Water and antifreeze, 50% solution
Type of pump:	Centrifugal impeller
Fan diameter:	406 mm (16.0 in)
Number of fan blades:	2
Type of temperature control:	Thermostat
Coolant capacity:	10.4 l (18.3 pt)
System pressure:	50 kPa (7 lb/in^2)
Starting system:	
Make, type and model:	Lucas electric motor M50G 12V, positive engagement, solenoid operated
Starter motor power rating:	1.8 kW (2.4 hp)

Starting system (Cont'd):

Safety features:	Only operable when gear lever is in neutral position
Cold starting aid:	C.A.V. Thermostart

Exhaust system

Make and construction:	Burgess, double chamber
Dimensions of expansion chamber:	115 mm (4.5 in) x 229 mm (9.0 in) 380 mm (15.0 in) long
Position:	Vertical above left-hand hood

Electrical system

Voltage:	12
Earth polarity:	Negative
Make and type of generator:	Lucas, 15 ACR, alternator
Output:	28 A at 6000 rev/min
Make and type of battery:	Ford, lead-acid
Rating:	120-128 Ah at 20 hour rating

Transmission

Clutch:

Make and type:	Borg and Beck, dry, dual plate
Diameter of plates:	Main 279 mm (11.0 in), Pto 216 mm (8.5 in)
Method of operation:	2-stage pedal

Gearbox:

Make and type:	Ford, constant mesh
Number of speeds:	8 forward and 4 reverse
Arrangement:	4 forward speeds, with synchromesh, high/low and reverse range selector

Rear axle and final drive(s):

Make and type:	Ford, crown wheel and pinion with differential on rear axle
Type of differential lock and method of engagement:	Mechanical, pedal operated, self-disengaging

Front axle and final drive(s):

Make and type:	Not driven

Transmission oils

	Gearbox	Rear axle*
Recommended oil: S.A.E.	80 EP	80 EP
Capacity:	9.4 l (16.5 pt)	23.3 l (41.0 pt)
Viscosity at 50°C (122°F)	54 cSt	54 cSt
M.I.L. standard	L-2105	L-2105
Oil change period	1200 hours	1200 hours
Filter change period	None	300 hours

*Includes oil supply for hydraulic lift

Gear	Number of engine revolutions for one revolution of driving wheel	Nominal travelling speed for 2000 rev/min rated engine speed,* km/h	(mile/h)
Forward			
Low 1	166.51	2.67	(1.66)
2	114.47	3.89	(2.42)
3	78.26	5.68	(3.53)
4	53.80	8.27	(5.14)
High 1	47.13	9.44	(5.87)
2	32.40	13.73	(8.53)
3	22.15	20.08	(12.48)
4	15.23	29.21	(18.15)
Reverse			
1	128.91	3.45	(2.14)
2	88.62	5.02	(3.12)
3	60.59	7.34	(4.56)
4	41.65	10.68	(6.64)

*Calculated with a tyre radius index of 590 mm (23.2 in)

Power take-off

Position:	At rear of tractor in vertical centre plane
Height above ground:	468 mm (18.4 in)
Distance behind rear axle:	305 mm (12.0 in)
Diameter:	34.9 mm (1.375 in)
Number of splines:	6 to I.S.O. standard
Proportional engine speed pto:	
Method of engagement:	Through second plate of clutch selected by hand lever
Speed at rated engine speed:	600 rev/min
Engine speed at standard pto speed of 540 rev/min:	1800 rev/min
Direction of rotation (viewed facing driving end):	Clockwise

Belt pulley — None fitted

Power lift

Make and type of pump:	Ford, live, piston
Nominal working pressure:	13.8 MPa (2000 lb/in^2)
Pump drive:	From engine camshaft
Oil supplied from:	Rear axle housing
Oil capacity:	23.3 l (41.0 pt)
Oil capacity available for external use:	6.8 l (12.0 pt) with tractor horizontal
Permissible additional fill for external use:	22.7 l (40.0 pt)
Number of rams:	1 internal
Type, number and position of external tapping(s):	One, from top of auxiliary service control valve
Linkage category:	1, to I.S.O. Standard
Controls:	Draught or position control with auxiliary service control and flow control device, with top link sensing

Drawbar

Type:	Swinging
Vertical height to centre of clevis:	max. 310 mm (12.2 in), min. 292 mm (11.5 in)
Changed by:	Inverting drawbar
Distance behind rear axle centre:	508 mm (20.0 in) and 660 mm (26.0 in)
Distance behind pto:	203 mm (8.0 in) and 355 mm (14.0 in)
Lateral adjustment:	356 mm (14.0 in) and 457 mm (18.0 in)
Pivot position relative to rear axle:	51 mm (2.0 in) forward
Drawbar pin hole diameter:	27 mm (1.1 in)

Type:	Linkage
Vertical height to centre of hake bar:	max. 860 mm (33.9 in), min. 245 mm (9.6 in)
Changed by:	Position of hydraulic lift linkage
Dimensions with lower links horizontal:	
Distance behind rear axle centre:	781 mm (30.7 in)
Distance behind pto:	476 mm (18.7 in)
Lateral adjustment:	510 mm (20.1 in)
Pivot position relative to rear axle:	19 mm (0.7 in) forward
Drawbar pin hole diameter and number:	20 mm (0.8 in); 9

Hitch

Type and position:	Rear, automatic pick-up hitch, adjustable height rear tow hook available, not fitted for test

Steering

Make and type:	Cam gears, recirculating ball type with double drop arms and drag links
Make and type of pump:	None

Brakes

Make and type:	Girling internal expanding shoe and drum
Position:	On rear axle
Method of operation:	Independent or combined pedal, mechanical linkage
Type of parking brake:	Mechanical linkage coupled to both service brakes
Method of operation:	Hand-lever with ratchet

Wheels

Steering wheels:	
Make and size:	Goodyear Super Rib 5.50-16
Type:	Cross-ply, 6 ply rating
Maximum mass on each tyre and pressure:	525 kg (1157 lb) at 370 kPa (54 lb/in^2)
Track width:	1230 mm (48 in) by 102 mm (4.0 in) steps to 2046 mm (80 in)
Changed by:	Extending axle and reversing wheels
Driving wheels:	
Make and size:	Kleber Super 30, 12.4-28
Type:	Radial-ply, 6 ply rating, rim size W11
Maximum mass on each tyre and pressure:	1275 kg (2810 lb) at 170 kPa (25 lb/in^2)
Track width:	1338 mm (53 in) by 102 mm (4.0 in) steps to 1950 mm (77 in)
Changed by:	Reversing wheels and off-set lug rims

Wheelbase 1925 mm (75.8 in)

Safety Cab None

Lighting

Unrestricted beam angle of headlight in plan view 130°

	Height above ground of centre, mm	(in)	Size, mm	(in)	Distance from outside edge of tractor at 1338 mm (53 in) wheel track, to centre, mm	(in)
Headlights	805	(31.7)	102	(4.0) dia	668	(26.3)
Side lights	1335	(52.6)	70 x 70	(2.8) x (2.8)	270	(10.6)
Rear lights	1290	(50.8)	70 x 70	(2.8) x (2.8)	245	(9.6)
Reflectors	1220	(48.0)	180 x 40	(7.1) x (1.6)	202	(8.0)

Number of grease points

Whole tractor: 11

Overall dimensions

	Length, m	(in)	Width, max. m	(in)	Width, min. m	(in)	Maximum height to top of exhaust, m	(in)
Without ballast	3.25	(128)	2.25	(89)	1.64	(65)	2.28	(90)
With ballast	3.25	(128)	2.25	(89)	1.64	(65)	2.27	(89)

Minimum ground clearance: 247 mm (9.7 in) to underside of drawbar frame

Seat

Make and type: Sifra, upholstered pan

Suspension: Torsion coupling, adjustable for the driver's weight

Damping: Rubber plug

Range of adjustment: Longitudinal 38 mm (1.5 in)

Vertical None

CONDITIONS DURING TEST

Details of wheel equipment - As in specification

Masses

Tractor (without driver but with tanks full)

	Front, kg (lb)	Rear, kg (lb)	Total, kg (lb)
Without ballast	742 (1636)	1062 (2341)	1804 (3977)
With ballast	742 (1636)	1332 (2937)	2074 (4572)

Ballast

	Number of weights	Total mass, kg (lb)	Water, kg (lb)
Front wheels	Nil	Nil	Nil
Rear wheels	Nil	Nil	270 (595)
Additional	-	-	-

Track setting during tests

Front - 1332 mm (52 in)

Rear - 1338 mm (53 in)

FUEL AND LUBRICANTS USED IN TESTS

Fuel — Diesel oil to Class D British Standard 2869:1970, specific gravity 0.8495 at 15°C (59°F), viscosity 2.64 cSt at 50°C (122°F), Cetane No. 53

Oils

Engine: Ford, M2C-121A, S.A.E. 20W, viscosity 45 cSt at 50°C (122°F)

Gearbox: Ford, M2C-85A, S.A.E. 80EP, viscosity 54 cSt at 50°C (122°F)

Rear axle and hydraulics: Ford, M2C-85A, S.A.E. 80EP, viscosity 54 cSt at 50°C (122°F)

COMPULSORY TESTS

1. MAIN POWER TAKE-OFF PERFORMANCE

Date and location of tests: 19th January 1982, NIAE, Silsoe, Bedford, UK

Type of dynamometer: Water brake, Heenan and Froude

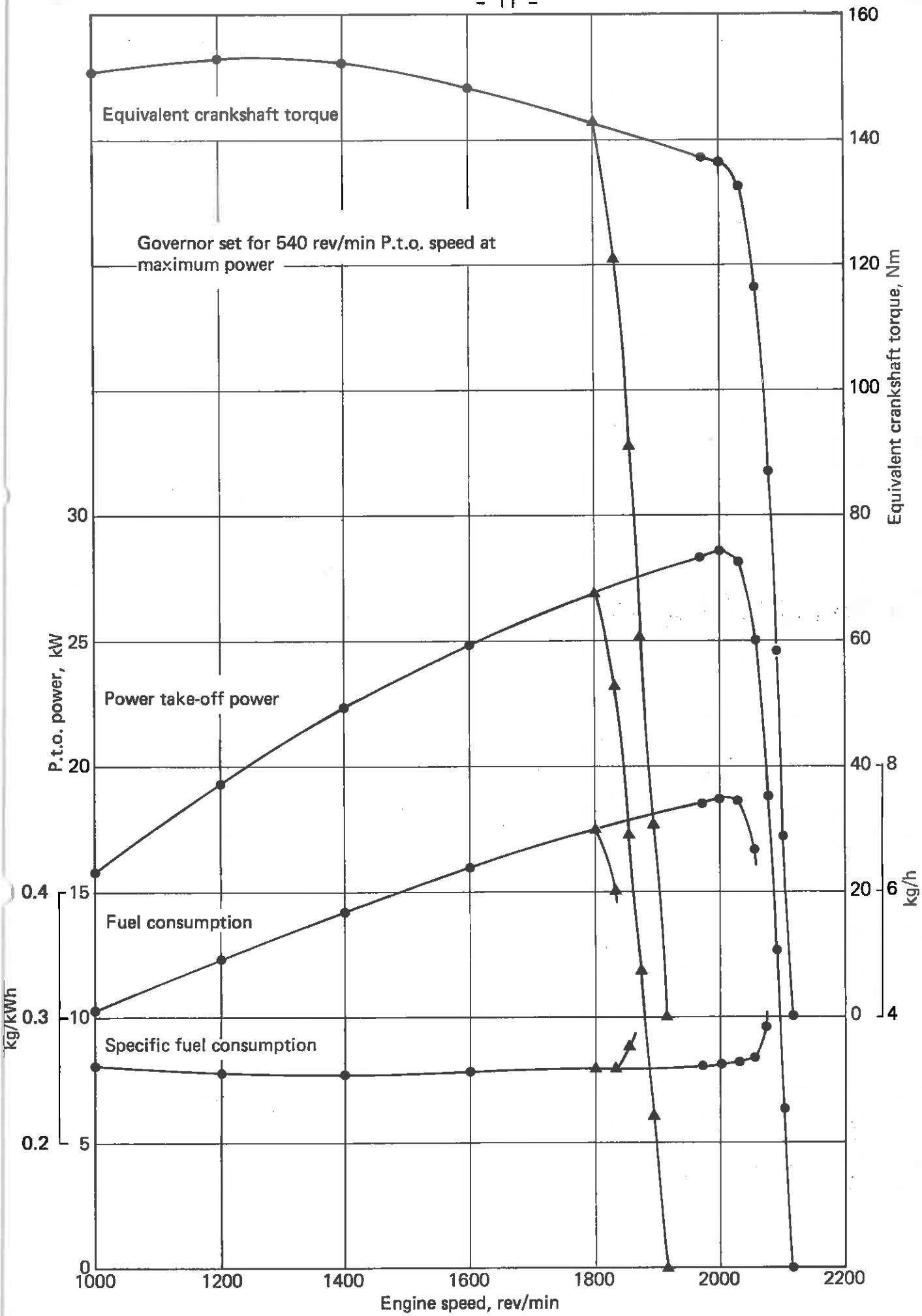
Power, kW (hp)	Speed, rev/min		Fuel consumption,			
	Engine	P.t.o.	l/h (UKgal/h)	kg/h (lb/h)	kg/kWh (lb/hph)	kWh/l (hph/UKgal)
Maximum power - 2 hour test						
28.6 (38.3)	2000	600	8.79 (1.93)	7.47 (16.47)	0.261 (0.430)	3.25 (19.8)
The speed recommended by the manufacturer for drawbar work						
28.6 (38.3)	2000	600	8.79 (1.93)	7.47 (16.47)	0.261 (0.430)	3.25 (19.8)
Part loads						
(1) 85% of the torque obtained at maximum power						
25.0 (33.5)	2058	617	7.83 (1.72)	6.65 (14.66)	0.266 (0.437)	3.19 (19.5)
(2) Unloaded						
-	2116	635	2.18 (0.48)	1.85 (4.08)	-	-
(3) 50% of the torque defined in (1)						
12.7 (17.0)	2087	626	5.04 (1.11)	4.28 (9.43)	0.337) (0.555)	2.52 (15.3)
(4) Maximum power						
28.6 (38.3)	2000	600	8.79 (1,93)	7.47 (16.47)	0.261 (0.430)	3.25 (19.8)
(5) 25% of the torque defined in (1)						
6.3 (8.5)	2100	630	3.59 (0.79)	3.05 (6.72)	0.484 (0.791)	1.75 (10.8)
(6) 75% of the torque defined in (1)						
18.9 (25.3)	2073	622	6.47 (1.42)	5.50 (12.10)	0.291 (0.478)	2.92 (17.8)

Power,	Speed, rev/min		Fuel consumption,			
kW (hp)	Engine	P.t.o.	l/h (UKgal/h)	kg/h (lb/h)	kg/kWh (lb/hph)	kWh/l (hph/UKgal)
Part loads, the governor hand lever in the position corresponding to the standard p.t.o. speed at full load (540 rev/min)						
(1) 85% of the torque obtained at maximum power						
23.2 (31.1)	1827	548	7.08 (1.56)	6.01 (13.25)	0.259 (0.426)	3.28 (20.0)
(2) Unloaded						
-	1916	575	2.10 (0.46)	1.77 (3.90)	-	-
(3) 50% of the torque defined in (1)						
11.9 (16.0)	1872	562	4.49 (0.99)	3.82 (8.41)	0.320 (0.526)	2.65 (16.2)
(4) Maximum power						
26.9 (36.1)	1800	540	8.24 (1.81)	7.00 (15.43)	0.260 (0.427)	3.27 (19.9)
(5) 25% of the torque defined in (1)						
6.0 (8.1)	1893	568	3.35 (0.74)	2.85 (6.28)	0.472 (0.776)	1.80 (11.0)
(6) 75% of the torque defined in (1)						
17.7 (23.8)	1855	557	5.81 (1.28)	4.94 (10.88)	0.278 (0.458)	3.05 (18.6)

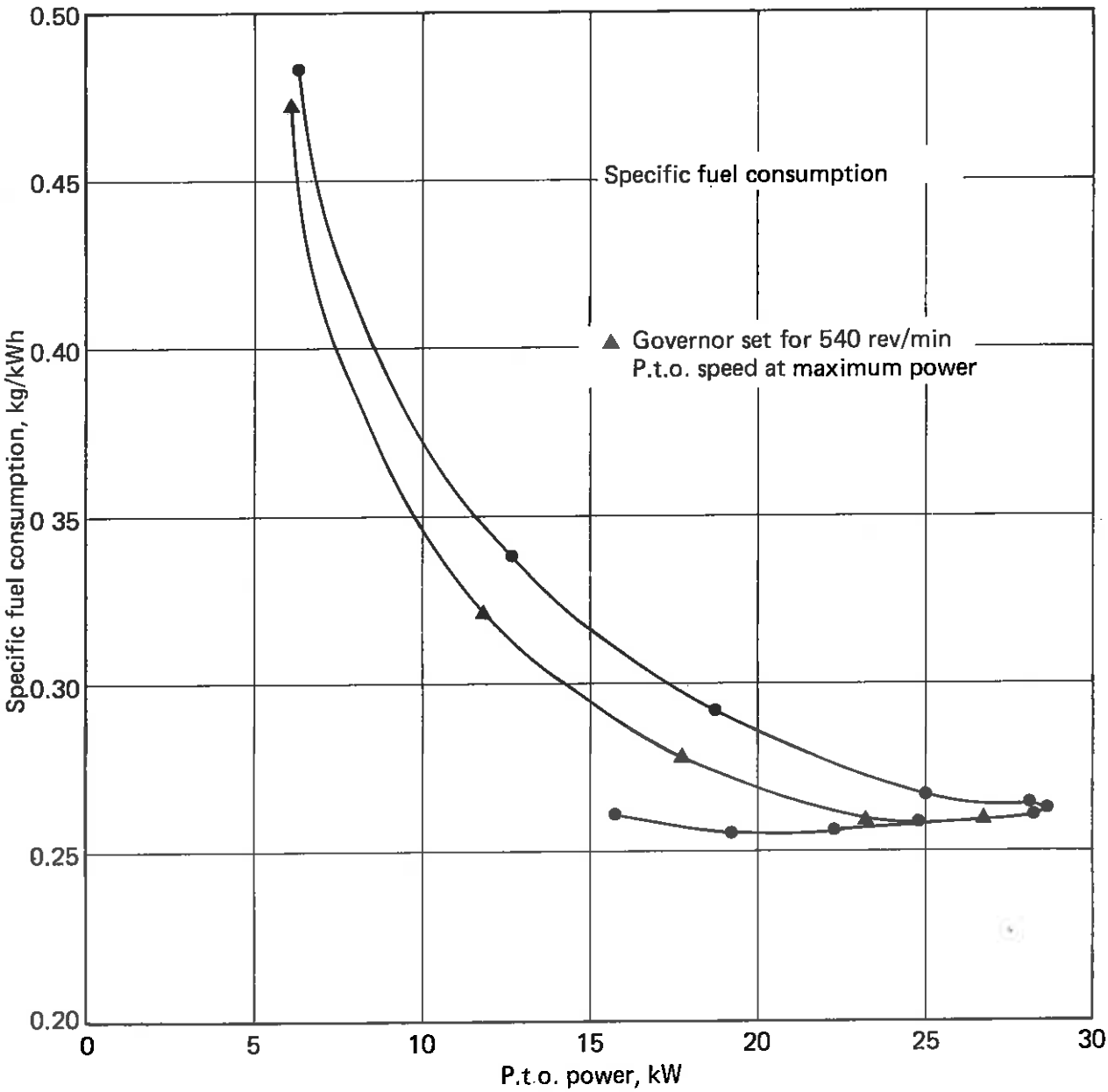
Standard specific fuel consumption, kg/kWh (lb/hph)

(a) 0.266 (0.437) (b) 0.337 (0.555) (c) 0.259 (0.426) (d) 0.320 (0.526)

No load, maximum engine speed		2116 rev/min
Equivalent crankshaft torque at maximum power		136.5 Nm (100.7 lb ft)
Maximum equivalent crankshaft torque		153.5 Nm (113.2 lb ft) 1270 rev/min engine speed
Mean atmospheric conditions	temperature	22°C (72°F)
	pressure	1015 m bar (29.97 in Hg)
	relative humidity	47%
Maximum temperature	coolant	92°C (198°F)
	engine oil	100°C (212°F)
	fuel	46°C (115°F)
	air intake	25°C (77°F)



Power take-off test



Power take-off test

2 DRAWBAR PERFORMANCE

Date of tests: February 1982
Type of track: Concrete

Height of drawbar above ground: Unballasted: 512 mm (20.2 in)
Ballasted: 500 mm (19.7 in)

Gear	Speed, km/h (mile/h)	Power, kW (hp)	Drawbar pull, kN (lb)	Engine speed, rev/min	Wheel-slip, %	Specific fuel consumption, kg/kWh (lb/hph)	Specific fuel consumption, kWh/l (hph/UKgal)	Temperature, °C (°F) Fuel	Coolant	Engine oil	Atmospheric conditions Temperature, °C (°F)	Relative humidity, %	Pressure, m bar (in Hg)
(i) MAXIMUM POWER (unballasted) Tyre inflation pressure: front 207 kPa (30 lb/in^2), rear 90 kPa (13 lb/in^2)													
L1	2.31 (1.44)	*10.6 (14.2)	16.5 (3710)	2084	15.0	-	-	27 (81)	75 (167)	82 (181)	10 (50)	67	1014 (29.96)
L2	3.36 (2.09)	*15.4 (20.7)	16.5 (3710)	2066	15.0	-	-	31 (88)	75 (167)	81 (178)	8 (48)	67	1015 (30.00)
L3	5.02 (3.12)	22.0 (29.5)	15.8 (3540)	2041	12.4	-	-	28 (82)	77 (171)	83 (183)	9 (49)	67	1014 (29.96)
L4	7.57 (4.70)	25.1 (33.6)	11.9 (2680)	2006	6.5	-	-	32 (90)	80 (177)	86 (187)	9 (49)	64	1015 (30.00)
H1	8.73 (5.43)	25.2 (33.8)	10.4 (2330)	2008	5.4	-	-	32 (90)	76 (169)	84 (184)	10 (50)	62	1015 (30.00)
H2	12.95 (8.05)	25.6 (34.3)	7.1 (1590)	2008	3.6	-	-	33 (91)	79 (174)	86 (188)	9 (49)	64	1015 (30.00)
(ii) MAXIMUM POWER (ballasted) Tyre inflation pressure: front 207 kPa (30 lb/in^2), rear 90 kPa (13 lb/in^2)													
L1	2.30 (1.43)	*12.2 (16.4)	19.1 (4300)	2074	15.0	0.385 (0.634)	2.21 (13.4)	18 (66)	70 (159)	81 (179)	4 (40)	59	1013 (29.92)
L2	3.37 (2.10)	17.6 (23.6)	18.8 (4210)	2058	13.5	0.338 (0.557)	2.51 (15.3)	19 (67)	73 (164)	81 (178)	3 (38)	57	1013 (29.92)
L3	4.98 (3.10)	24.5 (32.8)	17.7 (3970)	2002	10.4	0.312 (0.513)	2.73 (16.6)	21 (70)	75 (167)	83 (182)	3 (38)	61	1013 (29.92)
L4	7.65 (4.75)	24.9 (33.4)	11.7 (2630)	2007	5.5	0.298 (0.491)	2.85 (17.4)	21 (70)	74 (166)	85 (185)	4 (39)	60	1013 (29.92)
H1	8.79 (5.46)	25.3 (33.9)	10.4 (2320)	2001	4.8	0.296 (0.486)	2.88 (17.5)	22 (72)	74 (165)	84 (184)	3 (38)	64	1012 (29.91)
H2	12.93 (8.04)	25.2 (33.8)	7.0 (1570)	2003	3.2	0.300 (0.493)	2.84 (17.3)	22 (72)	75 (167)	85 (185)	3 (38)	59	1013 (29.92)
(iii) FIVE HOUR TEST AT 75% OF PULL AT MAXIMUM POWER													
H1	9.15 (5.69)	19.8 (26.6)	7.8 (1750)	2057	3.6	0.293 (0.482)	2.90 (17.6)	19 (67)	73 (163)	82 (179)	1 (35)	74	1014 (29.96)
+(iv) FIVE HOUR TEST AT PULL CORRESPONDING TO 15% WHEELSLIP IN TEST (ii)													
L2	3.62 (2.25)	-	19.1 (4300)	2056	-	-	-	22 (72)	73 (163)	85 (185)	3 (37)	69	1008 (29.77)

Total oil consumption during ten hours duration of tests (iii) and (iv) 14.0 g/h (0.031 lb/h)

*Maximum power available at 15% wheelslip

+Test (iv) was carried out with additional ballast and the results for power, slip and fuel consumption have no practical significance.

3. TURNING SPACE AND TURNING CIRCLE

Details of wheel equipment: As in specification, without ballast

Track of wheels: front - 1332 mm (52 in)
rear - 1338 mm (53 in)

	With brakes		Without brakes	
	Left-hand	Right-hand	Left-hand	Right-hand
Radius of turning space, m (in)	3.07 (121)	2.87 (113)	3.33 (131)	3.18 (125)
Radius of turning circle, m (in)	2.97 (117)	2.77 (109)	3.23 (127)	3.08 (121)

4. LOCATION OF CENTRE OF GRAVITY

Height above ground, mm (in)	709 (27.9)
Distance forward from the vertical plane containing the axis of the rear wheels, mm (in)	776 (30.6)
Distance from the median plane of the tractor, mm (in)	0

5. BRAKING

Date of tests: 18th-20th May 1982

Type of track: Concrete

Conditions during brake tests

Masses:

	Front, kg	(lb)	Rear, kg	(lb)	Total, kg	(lb)
Ballasted	1276	(2813)	1427	(3146)	2703	(5959)
Unballasted	742	(1636)	1062	(2341)	1804	(3977)

Tyres:

Front: 6.00-19, 6-ply rating. Maximum permissible mass on each tyre 640 kg (1410 lb) at 324 kPa (47 lb/in^2)

Rear: 12.4-38, 6-ply rating. Maximum permissible mass on each tyre 1275 kg (2810 lb) at 170 kPa (25 lb/in^2)

Type 0 Service brakes (cold)

Travelling speed before application of brakes, 29.6 km/h (18.4 mile/h)

Ballasted	Force on brake pedal	N (lb)	80 (18)	120 (27)	160 (36)	200 (45)	240 (54)	280 (63)	290 (65)
	Mean deceleration	m/s^2 (ft/s^2)	1.1 (3.6)	1.6 (5.2)	2.2 (7.2)	2.8 (9.2)	3.4 (11.2)	4.0 (13.1)	4.1 (13.5)
Unballasted	Force on brake pedal	N (lb)	110 (25)	130 (29)	150 (34)	170 (38)	190 (43)	210 (47)	240 (54)
	Mean deceleration	m/s^2 (ft/s^2)	1.9 (6.2)	2.3 (7.5)	2.7 (8.9)	3.1 (10.2)	3.5 (11.5)	3.9 (12.8)	4.5 (14.8)

Type 1 Service brakes (hot)

Ballasted	Force on brake pedal	N (lb)	90 (20)	120 (27)	150 (34)	180 (40)	210 (47)	240 (54)	250 (56)
	Mean deceleration	m/s^2 (ft/s^2)	1.5 (4.9)	2.0 (6.6)	2.4 (7.9)	2.9 (9.5)	3.4 (11.2)	3.8 (12.5)	4.0 (13.1)

Brakes were heated by: Towing

Comments on deviation and vibration: None

Parking brake

		Force applied on slope of 18%		Force applied on slope of 12% with trailer of 1.80 tonnes (3977 lb)	
		Up	Down	Up Up	Down
Pull on handbrake	N (lb)	325 (73)	325 (73)	325 (73)	325 (73)

6. MEASUREMENT OF EXTERNAL NOISE LEVEL

Date of tests:	10th May 1982
Type of sound level meter:	Bruel and Kjaer 2209
Type of track:	Concrete
Results of tests:	
Gear:	H4
Travelling speed before acceleration:	22.2 km/h (13.8 mile/h)
Sound level:	86 dBA

7. NOISE MEASUREMENT AT THE DRIVER'S EAR

Date of tests: 3rd February 1982
Type of sound level meter: Bruel and Kjaer 2209
Type of track: Concrete
Cab fitted: No

Results of tests

Gear	Drawbar pull at which the tractor develops maximum sound level, kN (lb)	Measured travelling speed, km/h (mile/h)	Sound level, dBA
All openings closed with cab fitted			
*L4	11.0 (2470)	7.8 (4.8)	95
*L4	Light load	8.5 (5.3)	91
H4	Light load	29.6 (18.4)	92

*The L4 gear corresponds to the nominal travelling speed nearest to 7.5 km/h (4.7 mile/h).

8. POWER LIFT AND HYDRAULIC PUMP PERFORMANCE

Date of tests: 30th April and 4th May 1982
Hydraulic fluid:
Make and type: Ford, M2C-85A
Viscosity: 54 cSt at 50°C (122°F)

Type of linkage lock for transport: Hydraulic

Power lift

	Height of lower hitch point above ground in down position, mm (in)	Vertical movement, mm (in)	Maximum force exerted through full range, kN (lb)	Corresponding pressure of hydraulic fluid, MPa (lb/in^2)	Moment about rear axle, kNm (lb ft)	Maximum tilt angle of mast over range of lift, degrees
At the hitch points	259 (10.2)	615 (24.2)	8.7 (1960)	15.8 (2290)	6.8 (5015)	-
On the frame	259 (10.2)	740 (29.1)	7.7 (1730)	15.8 (2290)	10.7 (7892)	14

Hydraulic pump performance

Opening pressure of the relief valve:	15.6 MPa (2260 lb/in^2)
Sustained pressure with relief valve open:	18.3 MPa (2650 lb/in^2)
Opening pressure of the unloading valve:	Not applicable
Closing pressure of the unloading valve:	Not applicable
Pump delivery rate at minimum pressure, the governor control lever set for maximum power:	21.8 l/min (4.8 gal/min)
Pressure specified by the manufacturer for an external hydraulic motor:	13.8 MPa (2000 lb/in^2)
Hydraulic power at 13.8 MPa (2000 lb/in^2):	4.9 kW (6.6 hp)
Pump delivery rate at stated power:	21.0 l/min (4.6 gal/min)
Tapping point:	Auxiliary service connection
Temperature of hydraulic fluid:	62°C(144°F)

Linkage geometry when connected to the standard frame, mm (in)

Projected length in side view					
Lower links	800	(31.5)			
Lift arms	229	(9.0)			
Lift rods	564	(22.2)			
Top link	634	(25.0)			
Distance of lift rod connection point from pivot point of lower link	436	(17.2)			
The following dimensions are given relative to the rear wheel centre line, situated 590 mm (23.2 in) above the ground level					
Lower link pivot point	19	(0.7)	forward,	106 (4.2)	below
Top link pivot point	153	(6.0)	behind,	270 (10.6)	above
Lift arm pivot point	203	(8.0)	forward,	228 (9.0)	above
Maximum and minimum height of lower link hitch points	284	(11.2)	above,	331 (13.0)	below
Height of lower link hitch points when locked in transport position	Any height within the lift range				

REPAIRS AND ADJUSTMENTS DURING TESTS: None

REMARKS: None

Test carried out by: F. Thistlethwaite, J.P. Evans, P.A. Pope

Signed: D. W. Smith Head of Tractor Test Section

for the Director

Date: 21st May 1982