STÁTNÍ ZKUŠEBNA ZEMĚDĚLSKÝCH,
POTRAVINÁŘSKÝCH
A LESNICKÝCH STROJŮ

163 04 PRAHA 6, ŘEPY

Report on test in accordance with the O. E. C. D. STANDARD CODE
for the Official Testing of Agricultural Tractors

CODE II

Restricted Code

Date of approval: 23rd December 1992

O.E.C.D. No. 1416



Agricultural Tractor
ZETOR 4340 (4WD)

Manufactured by:
ZETOR s. p.
632 00 Brno, ČSFR

Report No. 10536
Date of test: August - October 1992

TABLE OF CONTENTS

	Page No.
I. SPECIFICATION OF TRACTOR	3
II. TEST CONDITIONS	15
III. TEST RESULTS	18
COMPULSORY TESTS RESULTS	
1. Main power take-off	18
2. Hydraulic power and lifting force	22
3. Drawbar power and fuel consumption	23
OPTIONAL TEST RESULTS	
4. Braking	26
5. Measurement of external noise level	27
6. Repairs	27
7. Remarks	27

Tractor manufacturer's name and address:	ZETOR s.p., 632 00 Brno, ČSFR
Location of tractor assembly:	Brno, ČSFR
Submitted for test by:	The manufacturer
Selected for test by:	The manufacturer
Place of running-in:	Brno, ČSFR
Duration of running-in:	60 hours
Location of test:	SZZPLS Praha 6 - Řepy, ČSFR

I. SPECIFICATIONS OF TRACTOR

TRACTOR

Make:	ZETOR
Model:	4340
Type:	Wheeled, unit construction, all wheels drive
Number of driving wheels:	4
Serial No.:	025 116
1st Serial No.:	025 116

ENGINE

Make:	ZBROJOVKA
Model:	Zetor 6201
Type:	4-stroke diesel engine, direct injection, water cooled, naturally aspirated
Serial No.:	026 749

Cylinders

Number/disposition:	4, in-line, vertical
Bore/stroke:	100 mm/110 mm
Capacity:	3456 cm^3
Compression ratio:	17:1
Arrangement of valves:	Overhead
Cylinder liners:	Wet, replaceable

Supercharging	None
Fuel system	
Fuel feed system:	Lift pump piston-type, integral with fuel injection pump
Make, model and type of fuel filters:	AUTOBRZDY, 443 741 111 001, one-stage with paper cartridge
Capacity of fuel tank:	70 dm^3
Make, model and type of injection pump:	MOTORPAL, PP 4M 3144, in-line
Serial No.:	Vw 0019
Manufacturer's production setting of injection pump:	
Flow rate (rated engine speed and full load):	11.67±0.26 dm^3/h
Timing:	$25^{o}+1^{o}$ before TDC
Make, model and type of injection:	MOTORPAL, DOP 160S 430-1436, 4 holes
Injection pressure:	18.6-0.8 MPa
Governor	
Make, model and type:	MOTORPAL, RV 3M 350/1100-3303, centrifugal, variable speed
Governed range of engine speed:	700-2410 rev/min
Rated engine speed:	2200 rev/min
Air cleaner	
Make, model and type of pre-cleaner:	SANDRIK, PC 250, cyclon type
Location of air intake:	Under bonnet forward of radiator
Make, model and type of main cleaner:	SANDRIK, 9420.11, oil bath
Maintenance indicator:	None
Lubrication system	
Type of feed pump:	Gear
Type of filter:	Full flow, centrifugal
Number:	1

Cooling system

Type of coolant:	Water and anti-freeze
Type of pump:	Centrifugal, belt driven
Specification of fan:	Axial, belt driven
Number of blades:	6
Fan diameter:	380 mm
Coolant capacity:	11.6 dm^3
Type of temperature control:	Thermostat
Superpressure system:	40±10 kPa

Starting system

Make, model and type:	PAL, 443 115 144 722, electrical, solenoid engaged
Starter motor power rating:	2.9 kW
Cold starting aid:	None
Safety device:	Clutch pedal to be fully depressed

Electrical system

Voltage:	12 V, negative earth
Generator:	
Make, model and type:	PAL, 443 113 516 651, alternator, belt driven
Power:	770 W
Battery:	
Number:	1
Rating:	150 Ah at 20 hours

Exhaust system

Make, model and type:	ZETOR, 78.014.020, expansion and absorption muffler with additional muffler
Location:	Left-hand side of engine, vertical

TRANSMISSION TO WHEELS

Clutch

Make, model and type:	ZBROJOVKA, 7201 1100, dry for travelling and P.T.O.
Number of plates:	2

Diameter of plates:	280 mm
Method of operation:	Hydraulically by pedal for travelling and P.T.O. and pneumatically by hand lever for P.T.O.

Gear box

Make, model and type:	ZETOR, 60.121.000, mechanical
Arrangement:	Synchromesh gear box with 5 forward and 1 reverse speeds, group gear box with two speed ranges (T and R)
Number of gears:	10 forward and 2 reverse
Available options:	Alternative mounting of torque multiplier, creeper reduction gear or reverser

Rear axle and final drives

Make, model and type:	ZETOR, 6211 2800, crown wheel and bevel pinion differential and spur gear final drives
Differential lock:	
Type:	Mechanical
Method of engagement:	Mechanically by pedal
Method of disengagement:	Self-disengaging

Front axle and final drives

Make, model and type:	ZETOR, 5245 9450, crown wheel and bevel pinion differential and planetary final drives
Differential lock:	None

Total ratios and travelling speeds

Gear	Group	Number of engine revolutions for one revolution of the driving wheels	Nominal travelling speed at rated engine speed of 2200 rev/min km/h (*)
1	T	553.886	1.04
2		451.294	1.28
3		303.818	1.90
4		189.114	3.05
5		119.199	4.84
1	R	96.301	5.99
2		78.464	7.35
3		52.823	10.91
4		32.880	17.53
5		20.724	27.81
R	T	556.084	1.04
	R	96.683	5.96

T: Turtle range, R: Rabbit range

(*) Calculated with a tyre dynamic radius index of 695 mm (ISO 4251/1-1988).

Number of revolutions of front wheels for one revolution of rear-wheels: 1.3607

POWER TAKE-OFF

Main power take-off

Type: Independent, through second plate in main clutch

Method of engagement: Pneumatically operated by hand lever or hydraulically by clutch pedal

Number of shafts: 1

Method of changing power take-off speeds: Manually by exchanging shafts

Power take-off proportional to engine speed

Location: At rear of tractor

P.T.O.	Diameter of power take-off shaft end mm	Number of splines	In conformity with ISO 500/1991
540	34.9	6	Yes
1000	34.9	21	Yes

Height above ground: 702 mm

Distance from the median plane of tractor: 0 mm

Distance behind rear-wheel axis: 263 mm

P.T.O.	P.T.O. speed rev/min	Engine speed rev/min	Ratio of rotation speeds (engine/P.T.O.)	Power restriction kW
540	540	1994	3.6923	None
	596	2200		
1000	1000	2050	2.0500	None
	1073	2200		

Direction of rotation (viewed facing driving end): Clockwise

Power take-off proportional to ground speed

Indicate 540 or 1000 rev/min: The same

P.T.O. and range	Travelling distance for one revolution of P.T.O. shaft m	Number of P.T.O. shaft revolutions for one revol. of (rear) driving wheels
T	0.081	53.6395
R	0.468	9.3260

T: Turtle range, R: Rabbit range

Direction of rotation with forward gear engaged (viewed facing driving end): Clockwise

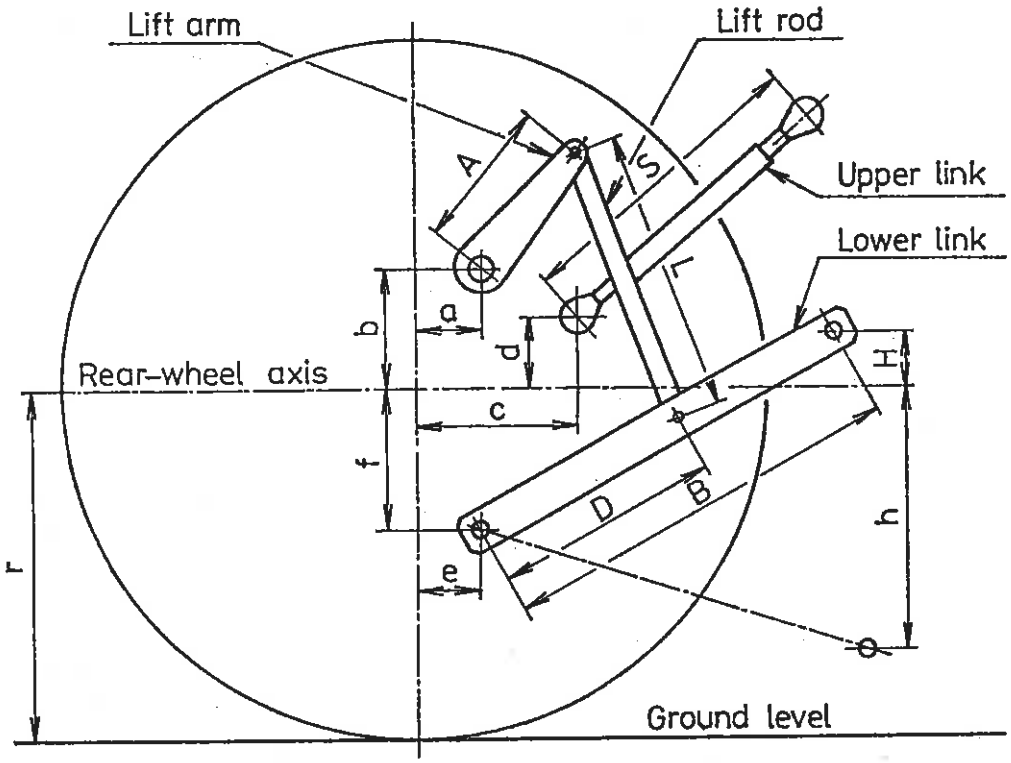
POWER LIFT

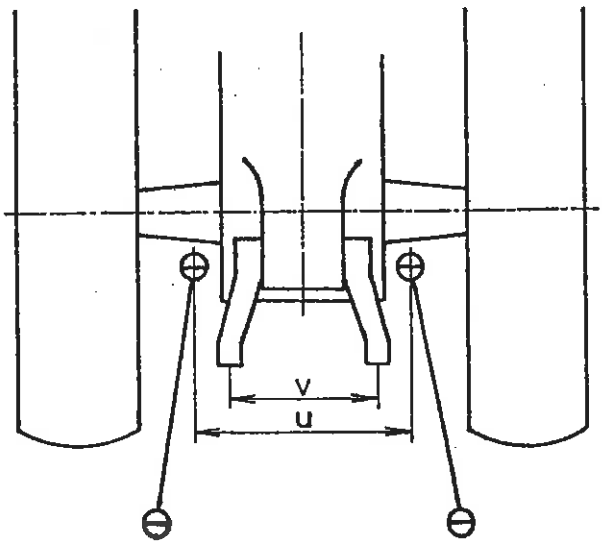
Make, model and type:	ZETOR, 7011 9485, hydraulic with mechanical position, draft or mixed control, top link sensing
Type of hydraulic system:	Open centre
Type and number of cylinders:	1 integral single-acting and 1 external single-acting
Type of linkage lock for transport:	Hydraulic
Relief valve pressure setting:	18.0+2.0 MPa
Opening pressure of cylinder safety valve:	21.0+2.0 MPa
Lift pump type:	Gear
Transmission between pump and engine:	Gear driven from engine
Type and number of filters:	1 magnetic, 1 screen and 1 filter with paper cartridge in delivery side of distributor
Site of oil reservoir:	Transmission housing
Type, number and location of tapping points:	2 pressure and 1 return, quick release at rear of tractor
Maximum volume of oil available to external cylinders:	10 dm^3

Three-point linkage

Category: 2, in conformity with ISO 730/1-1990

Category adapter: None





Linkage geometry dimensions:

		Dimension or range mm	Settings used in test mm
Length of lift arms	(A)	320	320
Length of lower links	(B)	857	857
Distance of lift arm pivot point from :horizontally	(a)	30	30
rear-wheel axis :vertically	(b)	362	362
Horizontal distance between the 2 lower link points	(u)	636	636
Horizontal distance between the 2 lift arm end points	(v)	450	450
Length of upper link	(S)	590 to 770	684
Distance of upper link pivot point from :horizontally	(c)	288	288
rear-wheel axis :vertically	(d)	182, 229, 276, 323	276
Distance of lower link pivot point from :horizontally	(e)	83	83
rear-wheel axis :vertically	(f)	138	138
Distance of lower link pivot points to lift rod pivot points on lower links	(D)	401	401
Length of lift rods	(L)	436 to 572	563
Height of lower hitch points relative to the rear-wheel axis: - in low position	(h)	271 to 605	515
- in high position	(H)	99 to 370	181
Height above ground of lower hitch points when locked in transport position (*)		Any height withing lift range	

(*) Assuming the tyre dynamic radius index r=715 mm of ISO 4251/1-1988

SWINGING DRAWBAR

Type: Clevis

Height above ground:
Maximum: 594 mm
Minimum: 424 mm

Type of adjustment:	Inverting drawbar and clevis
Distance of hitch point from rear-wheel axis, horizontally:	653, 664 and 668 mm
Distance of hitch point from power take-off shaft end:	
Vertically:	108, 188, 198 and 278 mm
Horizontally:	390, 401 and 405 mm
Lateral adjustment:	
Right-hand:	80 and 160 mm
Left-hand:	80 and 160 mm
Distance of pivot point from rear-wheel axis, horizontally:	185 mm to front
Diameter drawbar pin hole:	32 mm
Maximum vertical permissible load:	6 kN

TRAILER HITCH

Type:	Automatic clevis
Hole diameter:	35 mm
Height above ground:	727, 777, 827, 877 and 927 mm
Distance of hitch point from rear-wheel axis, horizontally:	628 mm
Distance of hitch point from power take-off shaft end:	
Vertically:	25, 75, 125, 175 and 225 mm
Horizontally:	365 mm
Maximum vertical permissible load:	10 kN

HOLED DRAWBAR

Number of holes:	7
Distance between holes:	80 mm
Hole diameter:	32 mm
Thickness/width of the drawbar:	2x20 mm/90 mm
Height above ground:	
Maximum:	896 mm
Minimum:	200 mm
Horizontal distance to power take-off shaft end:	677 mm

FRONT TOWING HITCH

Height above ground:	739 mm
Diameter of pin hole:	31 mm

STEERING

Make, model and type:	DANFOSS, OSPC 100 ON, hydrostatic
Method of operation:	Independent hydraulic circuit for steering
Pump:	Gear, driven from engine
Ram:	Double-acting cylinder on the front axle
Working pressure:	8.0 MPa

BRAKES

Service brake

Make, model and type:	ZETOR, 7245 2600, dry disc, multiplate, 2 discs each side
Method of operation:	Hydraulically by pedals, coupled or independent
Trailer braking take-off:	Air brake operated by tractor pedals

Parking brake

Type:	Common with service brake
Method of operation:	Mechanical by hand lever with ratchet

WHEELS

Number:	
Front:	2, steering and driving
Rear:	2, driving
Wheelbase:	2279 mm

Track width adjustment:

	Minimum mm	Maximum mm	Adjustment method
Front	1500	1500	None
Rear	1420	1795	Reversing wheels and off-set lug rims

PROTECTIVE STRUCTURE

Make, model and type:	ROSTROJ, BK 6245, cab with integrated safety frame
Manufacturer's name and address:	ROSTROJ s.p., 683 01 Rousínov, ČSFR
Protective device:	Cab, not tiltable
O.E.C.D. approval number:	CSD 1363/9

DRIVER'S SEAT

Make, model and type:	MARS, Zetor 5911-5400, upholstered seat
Type of suspension:	Parallelogram linkage adjustable for driver's weight
Type of damping:	Hydraulic
Range of adjustment:	
Longitudinal:	150 mm
Vertical:	60 mm

MISCELLANEOUS

Additional seat:	
Location:	Right-hand side of driver
Number of places:	1

LIGHTING

	Height above ground of centre mm	Size mm	Distance from outside edge of lights to median plane of tractor mm
Headlights	1110	120x120	188
Sidelights	1550	60x65	655
Rearlights	1460	105x70	750
Reflectors	905	ϕ78	760

II. TEST CONDITIONS

Overall dimensions

Length mm	Width		Height at top of	
	minimum mm	maximum mm	protective structure mm	exhaust silencer mm
3805	1860	2235	2630	2655

Ground clearence
(unballasted tractor): 379 mm
Clearance-limiting part: Front axle

Tractor mass (with cab)

	Without driver kg	With driver kg
Front	1320	1325
Rear	2075	2145
Total	3395	3470

Tyre and track width specifications

	Front	Rear
Tyres:		
Make	BARUM	BARUM
Dimensions	11.2-24	16.9-30
Ply rating	8	8
Type	diagonal	diagonal
Maximum load (tyre manufacturer's)	12.25 kN	22.45 kN
Maximum load (tractor manufacturer's)	10.00 kN	18.00 kN
Inflation pressure (tyre manufac.)	240 kPa	160 kPa
Dynamic radius index	515 mm	695 mm
Chosen track width:	1500 mm	1420 mm

Oils and lubrication

Capacity and change interval:

	Capacity dm^3	Oil change h	Filter change h
Engine	12.0	200	-
Gear box	27.0	1200	600
Front axle	4.0	2400	-
Rear axle	Common with gear box		
Final drive (front)	2x0.2	2400	-
Final drive (rear)	2x1.9	1200	-
Hydraulic system	Common with gear box		
Steering	4.6	1200	1200
Air cleaner	1.3	100	-

Specifications:

	Recommended	Used during test
Engine oil: Type Viscosity Classification	SAE 15W/50 16.5 cSt at 100 °C API SD/CB	As recommended
Transmission oils: Type Viscosity Classification	SAE 80W 7.5 cSt at 100 °C API GL-4	As recommended
Steering oil: Type Viscosity Classification	OH-HM 32 28.8 cSt at 40 °C ISO 6743 HM 32	As recommended

Hydraulic fluid: Same as transmission

Air cleaner filling: Same as engine

Grease:

Number of lubrication points: 26

Fuel

Type: Diesel fuel, in conformity with national standard ČSN 65 6506

Density at 15 °C: 0.835 g/cm^3 for P.T.O. tests
0.835 g/cm^3 for drawbar tests

III. TEST RESULTS

COMPULSORY TESTS RESULTS

1. MAIN POWER TAKE-OFF

Date and location of tests: 21st February 1992, SZZPLS Praha

Type of dynamometer: FROUDE AG 400

Power	Speed		Fuel consumption			Specific energy
	Engine	P.T.O.	Hourly		Specific	
kW	rev/min		kg/h	l/h	g/kWh	kWh/l
1.1 MAXIMUM POWER - TWO-HOUR TEST						
40.5	2200	1073	9.87	11.82	244	3.43
1.2 POWER AT RATED ENGINE SPEED						
40.5	2200	1073	9.87	11.82	244	3.43
1.3 STANDARD POWER TAKE-OFF SPEED 1000 rev/min						
38.6	2050	1000	9.21	11.03	239	3.50
1.4 PART LOADS 1.4.1 the torque corresponding to maximum power at rated engine speed						
40.5	2200	1073	9.87	11.82	244	3.43
1.4.2 85 % of torque obtained in 1.4.1						
35.7	2282	1113	9.01	10.79	252	3.31
1.4.3 75 % of torque defined in 1.4.2						
27.2	2321	1132	7.31	8.75	269	3.11
1.4.4 50 % of torque defined in 1.4.2						
18.4	2347	1145	5.81	6.96	316	2.64
1.4.5 25 % of torque defined in 1.4.2						
9.3	2378	1160	4.37	5.23	470	1.78
1.4.6 unloaded						
-	2403	1172	3.05	3.65	-	-

Power	Speed		Fuel consumption			Specific energy
	Engine	P.T.O.	Hourly		Specific	
kW	rev/min		kg/h	l/h	g/kWh	kWh/l
1.5 PART LOADS AT STANDARD POWER TAKE-OFF SPEED 1000 rev/min						
1.5.1 the torque corresponding to maximum power						
38.6	2050	1000	9.21	11.03	239	3.50
1.5.2 85 % of torque obtained in 1.5.1						
33.2	2077	1013	8.09	9.69	244	3.43
1.5.3 75 % of torque defined in 1.5.2						
25.3	2112	1030	6.56	7.86	259	3.22
1.5.4 50 % of torque defined in 1.5.2						
17.2	2148	1048	5.17	6.19	301	2.78
1.5.5 25 % of torque defined in 1.5.2						
8.7	2173	1060	3.84	4.60	441	1.89
1.5.6 unloaded						
-	2194	1070	2.58	3.09	-	-

No load maximum engine speed: 2403 rev/min

Torque (equivalent crankshaft) at maximum power: 175.8 Nm

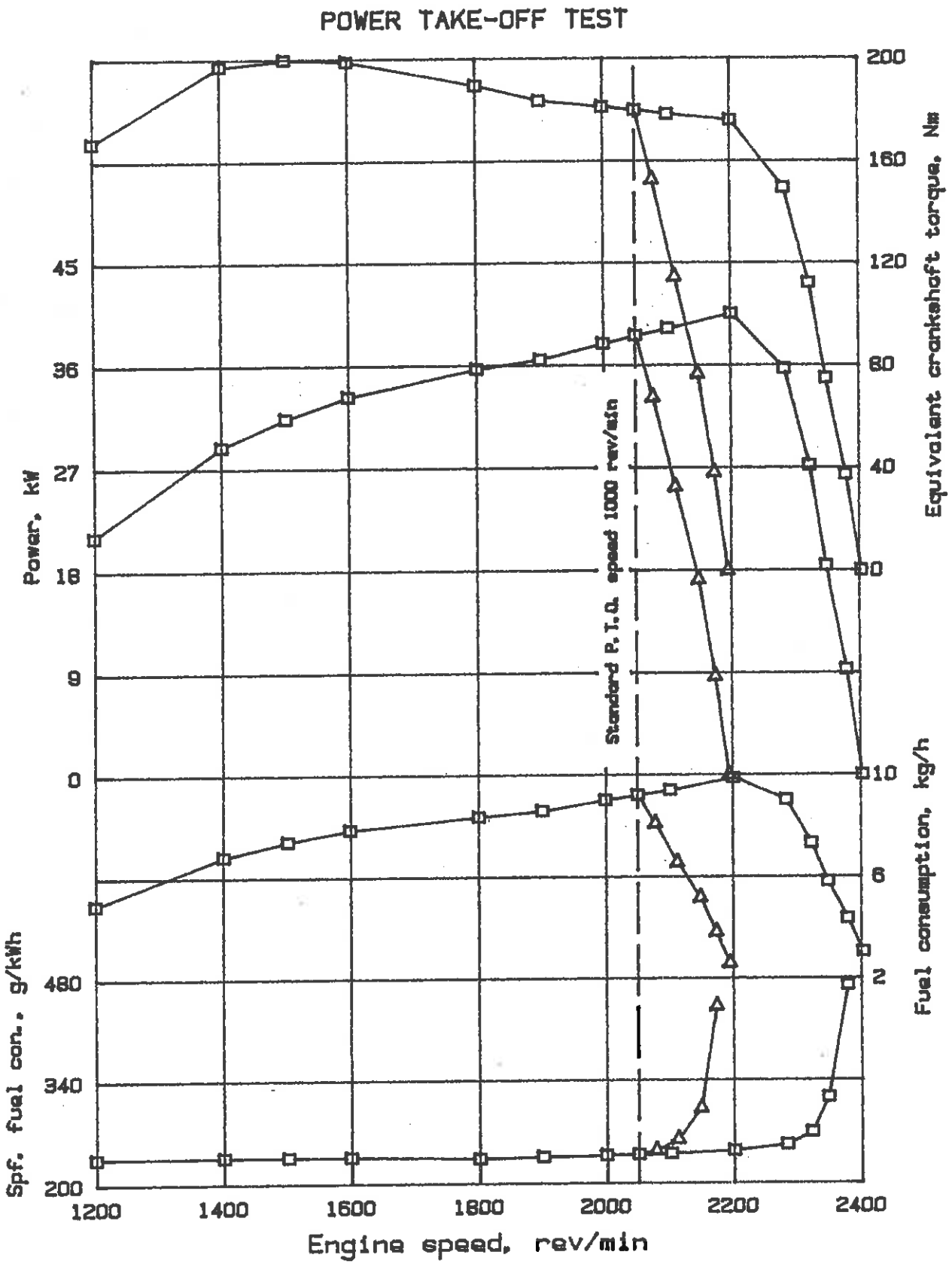
Maximum torque (equivalent crankshaft): 199.8 Nm
(engine speed: 1501 rev/min)

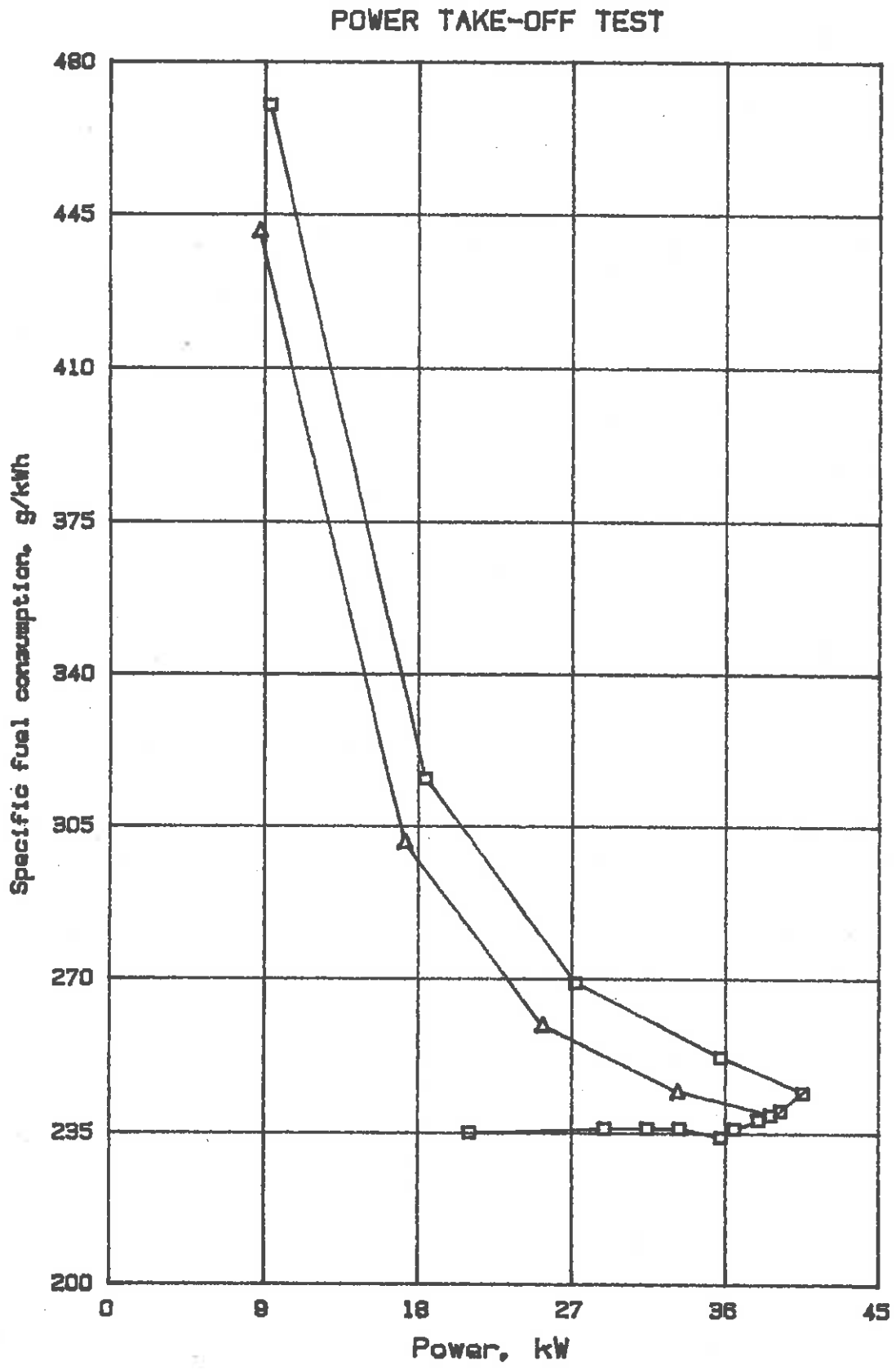
Mean atmospheric conditions:

Temperature: 22 °C
Pressure: 101.8 kPa
Relative humidity: 70 %

Maximum temperatures:

Coolant: 84 °C
Engine oil: 105 °C
Fuel: 45 °C
Engine air intake: 28 °C


POWER TAKE-OFF TEST
Power, kW
45
36
27
18
9
0
Spf. fuel con., g/kWh
480
340
200
Standard P.T.O. speed 1000 rev/min
Equivalent crankshaft torque, Nm
200
160
120
80
40
0
Fuel consumption, kg/h
10
6
2
1200
1400
1600
1800
2000
2200
2400
Engine speed, rev/min


POWER TAKE-OFF TEST
480
445
410
375
340
305
270
235
200
Specific fuel consumption, g/kWh
0
9
18
27
36
45
Power, kW

2. HYDRAULIC POWER AND LIFTING FORCE

Date of test: 17th February 1992

2.1 HYDRAULIC POWER TEST

Sustained pressure with relief valve open: 19.9 MPa

Pump delivery rate at minimum pressure: 31.8 l/min

	Flow rate l/min	Pressure MPa	Power kW
At 90 % of the actual relief valve pressure setting	24.8	17.9	7.4
At maximum hydraulic power	23.8	18.8	7.5

Tapping point used for test: External tapping

Temperature of hydraulic fluid: 63 °C

Opening and closing pressure of the unloading valve: Not applicable

2.2 POWER LIFT TEST

	At the hitch point	On the frame
Height of lower hitch points above ground in down position	200 mm	200 mm
Vertical movement	668 mm	881 mm
Maximum corrected force exerted through full range	28.5 kN	18.3 kN
Corresponding pressure of hydraulic fluid	17.9 MPa	17.9 MPa
Moment about rear-wheel axis	26.8 kNm	28.4 kNm
Maximum tilt angle of mast from vertical	-	12 degrees

Lifting heights relative to the horizontal plane including the lower link pivot points												
mm	-506	-400	-377	-300	-200	-100	0	+100	+200	+291	+300	+375
Lifting forces at the hitch points, corrected to 17.9 MPa												
kN	-	-	35.7	34.8	33.9	32.8	31.8	29.7	29.2	28.5	-	-
Lifting forces at the test frame, corrected to 17.9 MPa												
kN	28.2	27.2	-	26.5	25.3	24.1	22.8	21.1	19.9	-	18.8	18.3

3. DRAWBAR POWER AND FUEL CONSUMPTION (UNBALLASTED TRACTOR)

Date of test: 3rd September 1992

Type of track: Bituminous-concrete surface

Height of drawbar above ground	Tyre inflation pressure	
	Front	Rear
424 mm	170 kPa	150 kPa

Gear and group	Power	Drawbar pull	Speed	Engine speed	Slip of wheels	Specific fuel consumption
	kW	kN	km/h	rev/min	%	g/kWh
3.1 MAXIMUM POWER IN TESTED GEARS						
1 T	6.3	22.6	1.00	2368	15.1	668
2 T	7.7	22.5	1.23	2364	15.0	574
3 T	11.3	22.6	1.80	2347	15.1	459
4 T	17.9	22.5	2.87	2323	15.0	373
5 T	28.0	22.7	4.44	2276	15.0	333
1 R	32.2	21.1	5.50	2201	12.1	306
2 R	32.7	16.8	7.01	2200	7.9	298
3 R	33.5	11.1	10.87	2198	5.5	296
4 R	29.8	6.0	17.87	2200	2.2	328
3.2 FUEL CONSUMPTION						
3.2.1 in selected gear, at maximum power at rated speed						
3 R	33.5	11.1	10.87	2198	5.5	296
3.2.1.1 75 % of pull at maximum power at rated speed						
3 R	26.4	8.3	11.44	2291	3.3	320
3.2.1.2 50 % of pull at maximum power at rated speed						
3 R	18.3	5.6	11.76	2325	2.0	365
3.2.1.3 next higher gear at reduced engine speed; same pull						
4 R	Out of measure					
3.2.1.4 next higher gear at reduced engine speed; same pull						
4 R	18.2	5.6	11.72	1441	2.0	303
3.2.2 in selected gear nearest to 7.5 km/h at rated speed						
2 R	32.7	16.8	7.01	2200	7.9	298
3.2.2.1 75 % of pull at maximum power at rated speed						
2 R	26.5	12.6	7.57	2299	5.8	319
3.2.2.2 50 % of pull at maximum power at rated speed						
2 R	18.3	8.4	7.84	2330	3.5	363
3.2.2.3 next higher gear at reduced engine speed; same pull						
3 R	26.5	12.6	7.56	1542	5.8	278
3.2.2.4 next higher gear at reduced engine speed; same pull						
3 R	18.4	8.4	7.88	1627	3.5	303

Specific energy	Temperature			Atmospheric conditions		
	Fuel	Coolant	Engine oil	Tempera-ture	Relative humidity	Pressure
kWh/l	°C	°C	°C	°C	%	kPa
1.25	29	79	86	18	70	96.7
1.46	31	79	89	18	76	97.1
1.82	32	79	91	18	76	97.1
2.24	32	79	92	19	76	97.0
2.51	30	79	93	19	75	97.0
2.73	33	80	94	19	75	97.0
2.80	35	80	95	19	75	97.0
2.82	31	80	95	19	75	97.0
2.55	32	79	95	19	75	97.0
2.82	31	80	95	19	75	97.0
2.61	31	80	91	23	61	96.7
2.29	31	79	91	23	61	96.7
and travelling speed as in 3.2.1.1						
and travelling speed as in 3.2.1.2						
2.76	33	78	91	23	61	96.7
2.80	35	80	95	19	75	97.0
2.61	30	79	80	23	61	96.7
2.30	31	78	85	23	61	96.7
and travelling speed as in 3.2.2.1						
3.00	34	78	91	23	61	96.7
and travelling speed as in 3.2.2.2						
2.75	34	78	89	23	61	96.7

OPTIONAL TEST RESULTS

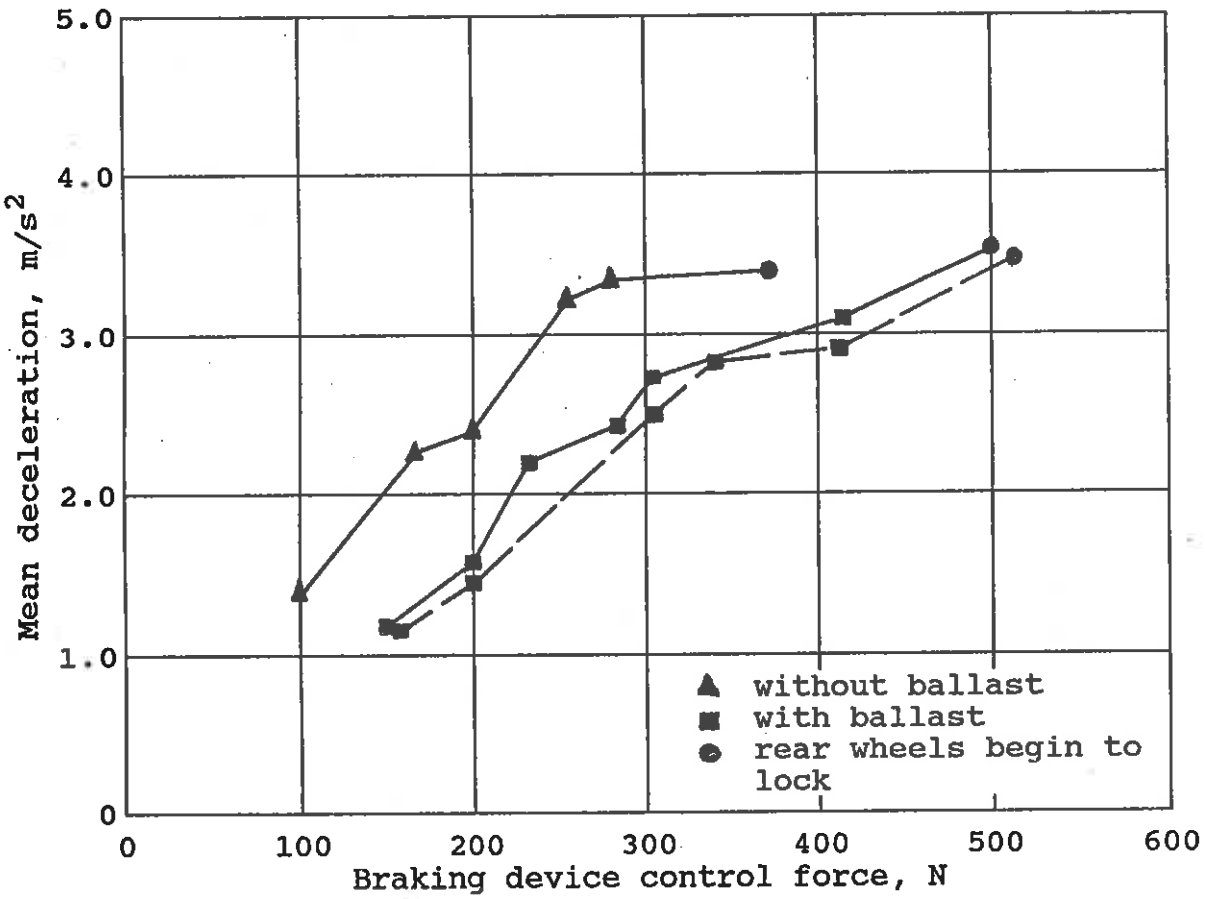
4. BRAKING

Date of test:- 6th September 1992

	Tractor mass (with driver)			Speed before application of brakes
	Front kg	Rear kg	Total kg	km/h
Ballasted	2000	3600	5600	29.1
Unballasted	1325	2145	3470	29.9

4.1 COLD SERVICE BRAKING DEVICE TEST (————————)

4.2 FADE TEST (- - - - - -)



Maximum deviation of tractor from its original course:	Not significant
Abnormal vibration:	None
Brake heating method:	Driven with brakes applied for 1 km at 80 % of maximum speed with a pedal force corresponding to a deceleration of 1 m/s^2

4.3 PARKING BRAKING DEVICE TEST

	Ballasted tractor on 18 % - slope	
	Uphill	Downhill
Braking device control force	295 N	285 N

5. MEASUREMENT OF EXTERNAL NOISE LEVEL

Date of test:	27th October 1992
Make and model of sound level meter:	BRÜEL & KJAER, 2231
Type of track:	Bituminous-concrete surface
Gear number:	5 R
Travelling speed before acceleration:	22.4 km/h
Sound level:	85.5 dB(A)

6. REPAIRS

None

7. REMARKS

None

Test carried out by: Dipl. Ing. Peter Pernis

Head of the Tractor Department	Director
Dipl. Ing. Peter Pernis	Dipl. Ing. Vladimír Hanzlík