STATENS MASKIN-PROVNINGAR

NATIONAL MACHINERY TESTING INSTITUE

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TEST BULLETIN: OECD No. 899

Date of approval 1984-09-05

REPORT ON TEST IN ACCORDANCE WITH OECD TEST CODE FOR THE OFFICIAL TESTING OF AGRICULTURAL TRACTORS

AGRICULTURAL TRACTOR ZETOR 5245

Manufactured by:
Agrozet-Zetor, Brno, Czechoslovakia

Test No. 6560

Test bulletin: OECD No. 899

Agricultural tractor Zetor 5245



This bulletin is based on engineering tests in accordance with the OECD Tractor Code.
It does not contain an evaluation of the performance of the tractor on practical farm work.

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Tractor manufacturer's name and address:	Agrozet-Zetor, Brno, Czechoslovakia
Submitted for test by:	Zetor Sweden AB, Helsingborg, Sweden
Selected for test by:	The manufaturer with the agreement of the testing institute
Place of running in:	Agrozet-Zetor, Brno, Czeckoslovakia
Duration of running in:	60 hours

Specifikation of tractor

Make	Zetor
Model	5245
Type	Four wheel driven, unit construction
Serial No.	508

Engine

Make	Zbrojovka
Model	5201
Type	4-stroke, direct injection, diesel engine, water cooled
Serial No.	054
Cylinder Number	3
Disposition	Vertical, in-line
Bore/Stroke	102/110 mm
Capacity	2.696 dm^3
Compression ratio	17:1
Arrangement of valves	Overhead
Cylinder liners	Wet, replaceable

Fuel system

Type of fuel feed	Mechanical fuel feed pump, CD1A Motorpal (Piston type)
Make, type and model of fuel filters	Autobrzdy, 03-9800.00, full flow replaceable paper element filter
Fuel tank capacity	55 dm^3
Make, type and model of injection pump	Motorpal, PP3M8K le 3114, in-line type
Manufacturer's production setting	Fuel delivery 11.2 – 11.8 cm^3 for 200 injections at 1100 rev/min pump speed (bench test figures), injection timing 22.5° +1° before T.D.C.
Make, type and model of injectors	Motorpal, multihole injection nozzles (4 holes) DOP 160S 430 in nozzle holders VA 78 S 453 a 2683
Manufaturer's production setting	16.5 + 0.8 MPa

Governor

Make	Motorpal
Type	Mechanical, incorporated in fuel injection pump, RV 3 M 300/1100-2534
Range of engine speed	600 – 2460 rev/min
Rated engine speed	2200 rev/min

Air cleaner	
Make	Sandrik
Type and model of cleaner	Oil type 9420.11. Pre-cleaner, PC 250 (centrifugal)
Oil capacity	1.3 dm^3
Exhaust silencer	Expansion chamber type Dimensions: 93×160×582×1503 mm Vertical outside bonnet on left hand-side, debouch 2.67 m above ground
Lubrication system	
Type	Forced feed from gear type pump with metal strainer in oil sump
Make and type of filter	Full flow, replaceable filter element 03 9810.00 AB-Jablonec. Cleaning period 200 h
Oil capacity	9 dm^3
Changing period	200 h
Recommended oil	Engine oil according to API SC/CB, SAE 20 W/30
Cooling system	
Type	Water cooled assisted by centrifugal pump 380 mm dia 4-blade belt driven fan
Coolant capacity	9 dm^3
Means for temperature control	Thermostat
Pressure	Over pressure 30–40 kPa
Starting system	Electrical
Make	Pal Magneton
Type	443 115 144 722, electrical, solenoid engaged starter motor, 2.9 kW – 12 V
Cold starting aids	Device for increasing fuel delivery incorporated in fuel injection pump
Electrical system	
Voltage	12 V
Generator	
Make	Pal Magneton
Type	Alternator, 443 113 516 184, 14V/55A
Battery	
Make	Akuma
Type	12 D 2.1 Lead-acid, 1 battery 12 V
Capacity	150 Ah at 20 h rating
Transmission	
Clutch	
Make	Zbrojovka
Type and diameter of disc	Double plate dry clutch, 280 mm dia, with organic friction material
Method of operation	Foot pedal for gearbox, hand lever for p.t.o.

Gearbox

Make	Zetor
Type	Sliding gear. Gearbox with 5 forward speeds and 1 reverse. Reduction gearbox with 2 ranges
No. of speeds	Totally 10 forward and 2 reverse

Rear axle and final drive

Make	Zetor
Type	Crown wheel and pinion, differential and spur gear final drive. Dog clutch differential lock. Pedal operated, self disengaging

Oil capacity

Gearbox, rear axle and final drive	27 and 3.8 dm^3 (Includes volume necessary for power lift)
Filter	Full-flow oil filter with replaceable paper element, changing period 600 hours. Suction filter with magnetic element, cleaning period 200 hours
Change period	1200 hours
Recommended oil	According to API GL-4, SAE 80 W

Front axle and final drive

Make	Zetor
Type	Crown wheel and pinion, differential and drop-down drive in the front wheels. Driven from gear box by a universal joint shaft. Dog clutch to be operated by hand lever
Oil capacity	4 dm^3. Changing period 2400 hours
Recommended oil	According to API GL-4, SAE 80 W

Gear	Number of engine revolutions for one revolution of driving wheels	Nominal travelling speed at rated engine speed*	
		km/h	m/s
Forward			
1L	517.5	1.13	0.31
2L	347.8	1.65	0.46
3L	249.5	2.31	0.64
4L	162.6	3.54	0.98
5L	97.3	5.92	1.65
1H	122.2	4.72	1.31
2H	82.1	7.02	1.95
3H	58.9	9.77	2.72
4H	38.4	15.01	4.17
5H	23.0	25.07	6.96
Reverse			
L	396.4	1.45	0.40
H	93.6	6.16	1.71

* With tyre rolling radius index of 695 mm (Tyres 16.9/14-28)

Power take-off

Make	Zetor
Location	At rear of tractor
Type of drive	Independent p.t.o. Engaged by hand lever operated disc clutch. 2 shiftable speeds 540/1000 rev/min
Dimensions	According to ISO 500
No. of splines	6 (dia. 34.9 mm).
Height above ground	665 mm in tractor's median plane, distance to the rear axle centre 268 mm.

Proportional engine speed p.t.o.

540 rev/min.	
p.t.o. speed	596 rev/min at rated engine speed. Standard p.t.o. speed, 540 rev/min, at 1994 rev/min engine speed. Direction of rotation: clockwise, viewed facing driving end.
1000 rev/min	
p.t.o. speed	1073 rev/min at rated engine speed.Standard p.t.o. speed, 1000 rev/min, at 2050 rev/min engine speed. Direction of rotation: clockwise, viewed facing driving end.

Proportional ground speed p.t.o.

Reduction gear in high position	Distance travelled for one revolution of the p.t.o. 311 mm. Number of p.t.o. revolutions for one revolution of driving wheel 14.04. Direction of rotation: clockwise, viewed facing driving end.
Reduction gear in low position	Distance travelled for one revolution of the p.t.o. 73 mm. Number of p.t.o. revolutions for one revolution of driving wheel 59.46. Direction of rotation: clockwise, viewed facing driving end.

Belt pulley (Not fitted for test)

Power lift

Make	Zetor
Type	Single acting. Gear type pump with 2 shiftable speeds. Independent pumpdrive from p.t.o. intermediate shaft. Working pressure 16.0+2.0 MPa. Oil supplied from rear axle housing to ram cylinder. Oil capacity: 27 dm^3 Oil capacity available for external use 10 dm^3 (stationary and moving). Category 2 implement linkage according to ISO 730 with top link sensing. Draught, mixed and position control. Four operating levers. External tappings: 2 single acting or 1 double acting.
Dimensions	Length of lower links: 856 mm –"– top link: 590–770 mm –"– lift rods: 455–585 mm Vertical adjustment: 84–408 mm above ground in lowest position.

Drawbar

Swinging drawbar.
Height above ground 405–625 mm.
Adjusted by turning drawbar and/or the drawbar end.
Vertical distance relative to p.t.o. 40–260 mm below.
Horizontal distance from rear axle 617/662 mm.
Position relative to p.t.o. 350–400 mm.
Lateral adjustment 170 mm from centre position.
Pivot position relative to rear wheel centre 180 mm forward.
Coupling pin diameter 30 mm.

Hitch (Continental type)

Height above ground 690–890 mm, verical distance relative to p.t.o. 25–225 mm above. Adjustable in 5 steps, hitchhole diameter 35 mm, horizontal distance from rear axle 618 mm, position relative to p.t.o. 355 mm.
Permissible vertical load 10.0 kN.

Steering

Make	NSK – Japan; Technometra – Radotin.
Type	Mechanical power assisted, hydraulic pump directly driven by the engine with own oil circuit. Oil capacity 4.4 dm^3. Recommended oil ISO VG 22
Change period	1200 hours
Filter	Full-flow oil filter with replaceable paper element.

Brakes

Make	Zetor
Type	Hydraulically actuated, dry drum brakes mounted on final gear shifts. Independent or combined pedal operated. Parking brake with hand lever operated band brake on differential pinion shaft.

Wheels

Steering and driving wheels	Two at front. Type: Pneumatic, multirib 9.5/9–24/6–ply rating, cross-ply tyres. Maximum permissible mass on each tyre 940 kg at 210 kPa pressure. Track width 1510 mm and 1790 mm, changed by off-set lugs on rims.
Driving wheels	Two at rear. Type: Pneumatic, multirib 16.9/14–28/8– ply rating, cross-ply tyres. Maximum permissible mass on each tyre 2175 kg at 170 kPa pressure. Track width 1425, 1500, 1575, 1650, 1725, 1800 mm changed by reversing wheel centres and off-set lugs on rims.

Wheelbase 2111 mm

Seat

Make	Zetor, model 5911, 5400
Type	Mechanical suspension, adjustable to driver's mass. Damping by hydraulic shock absorber. Range of adjustment 150 mm forward and backwards and 60 mm up and down.

Protective cab

Make	Zetor
Type	BK 6011

Number of grease points

Whole tractor	24

Overall dimensions (Tyre size front 9.6/9-24, rear 16.9/14-28)

	Length, m	Width[1], m	Height[2], m
With ballast	3.66	1.96	2.67
Without ballast	3.66	1.96	2.67

Minimum ground clearance 345 mm to underside of drawbar frame.

[1] With track width of 1510 mm (front wheels) and 1425 mm (rear wheels)
[2] Measured to top of exhaust pipe.

Lighting The lighting system is in accordance with the national Czechoslovak regulations for road traffic and the national Swedish regulations (FK 20 paragraph).

	Height above ground of centre	Size	Distance from outside edge of tractor to centre[2]
	mm	mm	mm
Head lights	1125	130	890
Side lights	1470	40×55[1]	360
Rear lights	1460	70×105[1]	265
Reflectors	970	80	130

[1] Rectangular
[2] With track width of 1425 mm Rear wheels
1510 mm Front wheels

Conditions During test

Masses	Tractor without driver but with tanks full	
Without ballast	Part of mass on front wheels	1420 kg
	Part of mass on rear wheels	1870 kg
	Total mass	3290 kg
With ballast	Part of mass on front wheels	1580 kg
	Part of mass on rear wheels	2450 kg
	Total mass	4120 kg
Ballast	Front: Frame and front weights	total 160 kg
	Rear: Weights	total 240 kg
	Liquid	total 430 kg

Track setting Front: 1510 mm
Rear: 1425 mm

Fuel and lubricants used in tests

Diesel fuel to Swedish Standard SS 155432. Density at 15°C 0.840 g/cm^3. Viscosity at 20°C 3.2 mm^2/s. Cetane number 49. Engine oil. According to API SC/CB, OA-M5AD (SAE 20 W/30). Transmission oil. According to API GL-4, OA-PP80 (SAE 80 W)

Compulsory tests

1. Main power take-off performance

Date and location of tests: 1983-09-22, Ultuna, Uppsala, Sweden
Type of dynamometer: Eddy current, make Zöllner

Power	Speed rev/min		Fuel consumption				Specific energy	
kW	Engine	p.t.o.	l/h	kg/h	g/MJ	kg/kWh	MJ/l	kWh/l
Maximum power								
At 2-hour test								
31.7	2200	596	10.07	8.46	74.1	0.267	11.33	3.15
At rated engine speed								
31.7	2200	596	10.07	8.46	74.1	0.267	11.33	3.15
Varying loads, the governor hand lever in the position corresponding to maximum power at full load								
(1) 85% of the torque at max. power								
27.6	2244	608	8.95	7.52	75.6	0.272	11.11	3.09
(2) Unloaded								
0.3	2373	643	3.25	2.73	– –	– –	– –	– –
(3) 50% of the torque defined in (1)								
14.2	2307	625	5.92	4.97	97.2	0.350	8.64	2.40
(4) Maximum power								
32.0	2200	596	10.12	8.50	73.9	0.266	11.37	3.16
(5) 25% of the load defined in (1)								
7.2	2362	640	4.50	3.78	145.1	0.522	5.79	1.61
(6) 75% of the load defined in (1)								
21.0	2281	618	7.32	6.15	81.2	0.292	10.34	2.87
Varying loads, the governor hand lever in the position corresponding to standard p.t.o. speed at full load (540 rev/min)								
(1) 85% of the torque at maximum power								
26.4	2067	560	8.21	6.90	72.6	0.261	11.57	3.21
(2) Unloaded								
0.3	2204	597	2.62	2.20	– –	– –	– –	– –
(3) 50% of the torque defined in (1)								
13.7	2141	580	5.36	4.50	91.5	0.329	9.18	2.55
(4) Maximum power								
30.0	1993	540	9.11	7.65	70.9	0.255	11.85	3.29
(5) 25% of the torque defined in (1)								
7.0	2178	590	3.92	3.29	130.9	0.471	6.42	1.78
(6) 75% of the torque defined in (1)								
20.2	2104	570	6.75	5.67	78.1	0.281	10.76	2.99

Standard specific fuel consumption:
75.6(0.272)/97.2(0.350) g/MJ(kg/kWh)
72.6(0.261)/91.5(0.329) g/MJ(kg/kWh)

No load, maximum engine speed		2373 rev/min
Torque at maximum power		138 Nm
Maximum torque		148 Nm at 1600 rev/min engine speed
Mean atmospheric conditions:	Temperature	18°C
	Pressure	101.0 kPa
	Rel. humidity	50%
Maximum temperatures:	Coolant	79°C
	Engine oil	100°C
	Fuel	18°C
	Engine air intake	26°C

2. Drawbar performance

Date of tests: 1984-04-13, 1984-05-10–11, 1984-05-16, 1984-05-21
Type of track: Tarmac
Height of drawbar above ground

unballasted	395 mm
ballasted	380 mm

Tyre inflation pressure:	Unballasted	Ballasted
front	100 kPa	110 kPa
rear	80 kPa	100 kPa

Results see Table 1.
Engine oil consumption during ten hours duration of test (iii and iv) was 18 g/h. Test (iv) was carried out with additional ballast. Power, speed, slip and fuel consumption do not correspond to test (ii) gear 3 L.

Table 1. Drawbar performance

Gear	Power	Draw-bar pull	Speed		Engine speed		Wheel slip	Spec. fuel consumption		Spec. energy		Temperature			
												Coo-lant	Fuel	Engine oil	Transm. oil
	kW	kN	m/s	km/h	rev/s	rev/min	%	g/MJ	kg/kWh	MJ/l	kWh/l	°C	°C	°C	°C
i) Maximum power (unballasted tractor)															
3L	14.8	26.5	0.56	2.02	38.1	2285	15.0	112.3	0.404	7.48	2.08	79	29	88	52
4L	22.7	27.0	0.84	3.02	37.2	2235	15.0	98.0	0.353	8.57	2.38	79	28	88	51
1H	26.0	22.6	1.15	4.14	36.7	2200	9.0	91.9	0.331	9.14	2.54	80	26	84	46
5L	25.5	17.0	1.50	5.40	36.7	2200	5.4	92.0	0.333	9.07	2.52	80	28	88	49
2H	26.1	14.5	1.80	6.48	36.7	2200	4.6	92.1	0.331	9.12	2.54	79	24	77	38
3H	25.6	10.1	2.53	9.11	36.7	2200	2.8	93.5	0.337	8.99	2.50	79	24	80	40
ii) Maximum power (ballasted tractor)															
1L	9.3	33.2	0.28	1.01	38.7	2320	15.0	131.5	0.473	6.39	1.78	80	22	84	42
2L	12.9	33.2	0.39	1.40	38.5	2310	15.1	115.8	0.417	7.25	2.01	80	21	84	41
3L	18.3	33.3	0.55	1.98	37.8	2270	15.1	100.1	0.360	8.39	2.33	80	20	83	40
4L	25.9	29.8	0.87	3.13	36.7	2200	9.8	90.0	0.324	9.33	2.59	81	33	91	46
1H	27.6	23.0	1.20	4.32	36.7	2200	6.5	84.5	0.304	9.94	2.76	80	29	85	40
5L	26.4	17.5	1.51	5.44	36.7	2200	4.6	88.3	0.318	9.51	2.64	81	30	87	41
2H	27.7	15.3	1.81	6.52	36.7	2200	4.0	85.3	0.307	9.85	2.74	79	27	83	38
3H	26.2	10.2	2.57	9.25	36.7	2200	2.4	90.1	0.324	9.33	2.59	79	26	83	37
iii) Five hour test at 75% pull at maximum power															
2H	22.6	12.1	1.87	6.73	37.7	2260	3.0	86.1	0.310	9.75	2.71	80	37	94	67
iv) Five hour test corresponding to 15% wheelslip															
3L	19.6	33.3	0.59	2.12	37.7	2262	7.0	--	--	--	--	80	--	94	69

Atmospheric conditions

	Temperature	Relative humidity	Pressure
	°C	%	kPa
Maximum power			
unballasted tractor	8–13	57	101.3
ballasted tractor			
gear 1L–3L	5–7	71	102.1
gear 1H–3H	20–22	43	101.3
Five hour tests			
at 75% pull at			
max power	9–14	32	103.0
at max. pull	15–18	85	100.6

3. Turning space and turning circle

Details of wheel equipment: As in specification without ballast
Track of wheels: Front 1510 mm
Rear 1425 mm

	With brakes		Without brakes	
	Left-hand m	Right-hand m	Left-hand m	Right-hand m
Front wheel drive engaged				
Radius of turning space	3.74	3.81	5.36	5.36
Radius of turning circle	3.53	3.60	5.15	5.15
Front wheel drive disengaged				
Radius of turning space	4.31	4.38	4.95	5.01
Radius of turning circle	4.10	4.17	4.74	4.80

4. Location of centre of gravity

Height above ground	918 mm
Distance forward from the vertical plane containing the axis at rear wheels	894 mm
Distance from the median plane	7 mm (to the left)

5. Braking

Date of tests: 1984-04-12, 1984-06-04.
Tractor masses during brake tests:
Front: 1880 kg Rear: 3600 kg Total: 5480 kg

Type 0 (ordinary cold service braking device performance) test

Speed before application of brakes:
ballasted tractor 25.0 km/h, unballasted tractor 25.2 km/h

Ballasted	Force on pedal,	N	725*	580	445	380	310	250
	Mean deceleration,	m/s^2	3.95	4.05	3.00	2.50	2.00	1.50
Unballasted	Force on pedal,	N	360*	330	305	270	235	200
	Mean deceleration,	m/s^2	3.49	3.37	3.00	2.50	2.00	1.50

* Locked

Type I (fade) test

Force on pedal	N	800*	710	460	390	320	260
Mean deceleration	m/s^2	3.95	4.00	3.00	2.50	2.00	1.50

* Locked

Brakes were heated by Towing
Comments on deviation and vibration None

Parking braking device test

		18 per cent slope		12 per cent slope with trailer of 3000 kg	
		Up	Down	Up	Down
Braking device control force	N	450	370	450	370

6. Measurement of external noise level

Date of test: 1984-09-14
Type of sound level meter: Brüel & Kjær 2204
Type of track: Tarmac

Result of tests:

Gear 5 High
Travelling speed before acceleration: 18.8 km/h
Sound level: 88 dB(A)

7. Noise measurement at the driver's ear

Date and location of tests: 1983-09-07, Alnarp, Sweden
Type of sound level meter: Brüel & Kjær 2204
Type of track: Tarmac
Cab fitted: Yes

Result of tests

Gear	Drawbar pull at which the tractor develops the maximum sound level kN	Measured travelling speed m/s	km/h	Sound level dB(A)	N
all openings closed					
2H*	13.6	1.86	6.7	83	79
3H	10.4	2.61	9.4	84	79.5
5H	3.9	6.75	24.3	84	79.5
2H*	light load	2.00	7.2	79	– –
top gear	light load	7.22	26.0	82.5	– –

* Gear corresponding to the travelling speed nearest to 2.08 m/s (7.5 km/h)

8. Power lift and hydarulic pump performance

Date of tests: 1983-11-25/30

Hydraulic fluid

Make and type: The same as transmission
Viscosity: Min. 7.5 mm ^{2}/s (cSt) at 100°C
Viscosity index: 90
Type of linkage lock for transport: Hydraulic

Power lift

	Height above ground in down position	Vertical movement	Maximum force exerted through full range	Corresponding pressure of hydraulic fluid	Moment about rear axle	Tilt angle of mast
	mm	mm	kN	MPa	kNm	degrees
At the hitch points	195	638	17.0	14.4	15.6	– –
On the frame	195	875	11.4	14.4	17.5	23*

Temperatur of hydraulic fluid at start of test 56°C

* Tilt angle of mast from vertical position to uppermost position 10°

Hydraulic pump performance

Tapping point	Double acting external tapping
Opening pressure of the relief valve	15.5/15.5* MPa
Sustained pressure with relief valve open	16.9/16.9* MPa
Pump delivery rate at rated engine speed:	
at minimum pressure	0.58/0.95* l/s (35.0/57.0* l/min)
Hydraulic power at:	
90 per cent of relief valve setting	7.3/13.0* kW
corresponding delivery rate	0.47/0.86* l/s (28.0/51.6* l/min)
pressure	15.2/15.2* MPa
Maximum hydraulic power:	7.1/13.2* kW
corresponding delivery rate	0.46/0.86* l/s (27.7/51.3* l/min)
pressure	15.5/15.5* MPa
Temperature of hydraulic fluid	60–66°C

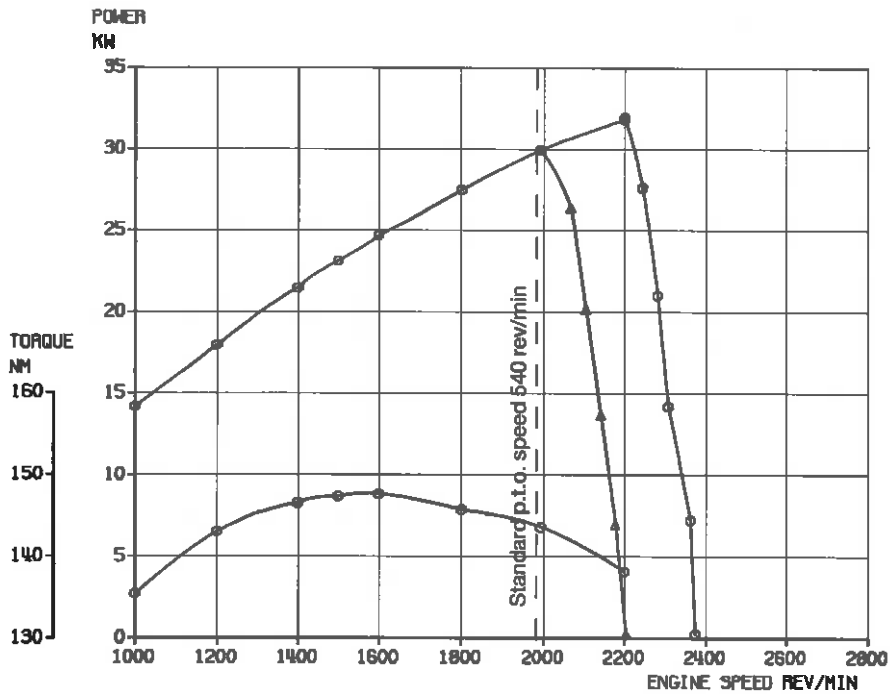
* Hydraulic pump with 2 shiftable speeds.

Table 2. Linkage geometry when connected to the standard frame

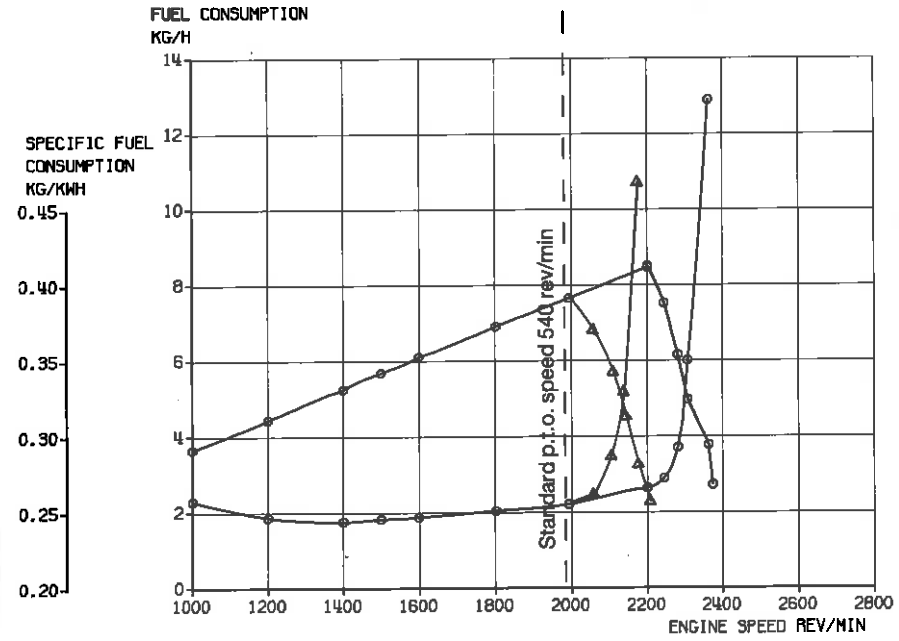
Projected length in side view		
Lower links	856 mm	
Lift arms	320 mm	
Lift rods	508 mm	
Top link	602 mm	
Distance of lift rod connection point from pivot point of lower link	400 mm	
The following dimensions are given relative to the rear wheel centre line, situated 688 mm above the ground level		
Lower link pivot point	83 mm behind	138 mm below
Top link pivot point	288 mm behind	229 mm above
Lift arm pivot point	30 mm behind	363 mm above
Maximuim and minimum height of lower link hitch points	145 mm above	493 mm below
Height of lower link hitch points when locked in transport position	145 mm above	—

Ultuna, Uppsala 1984-06-27
NATIONAL MACHINERY TESTING INSTITUTE

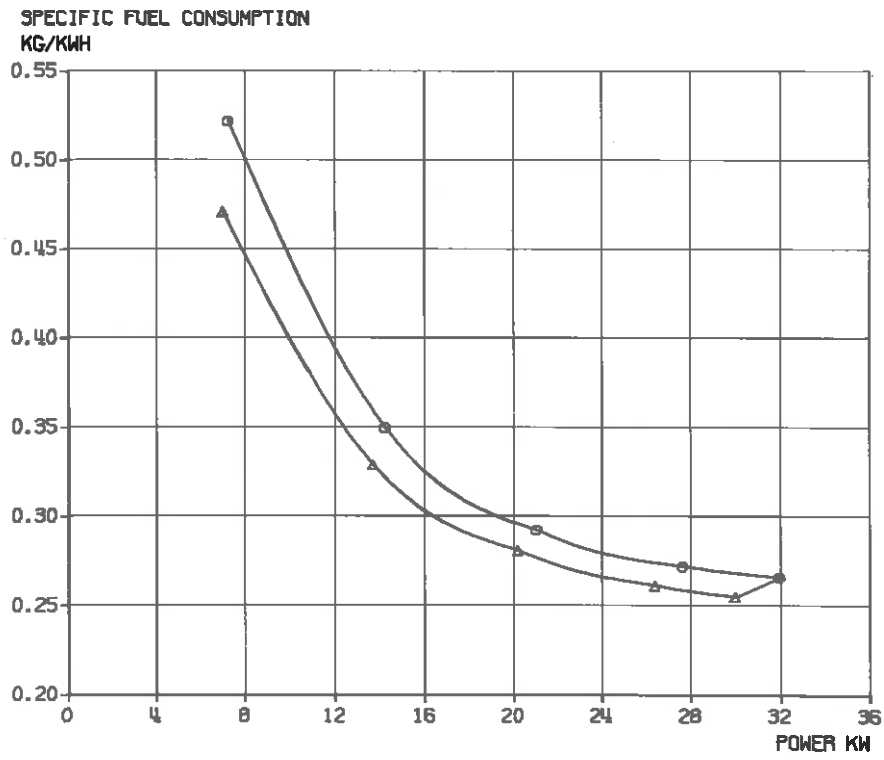
National Machinery Testing Institut	**Power take-off test Zetor 5245**	Figure 1



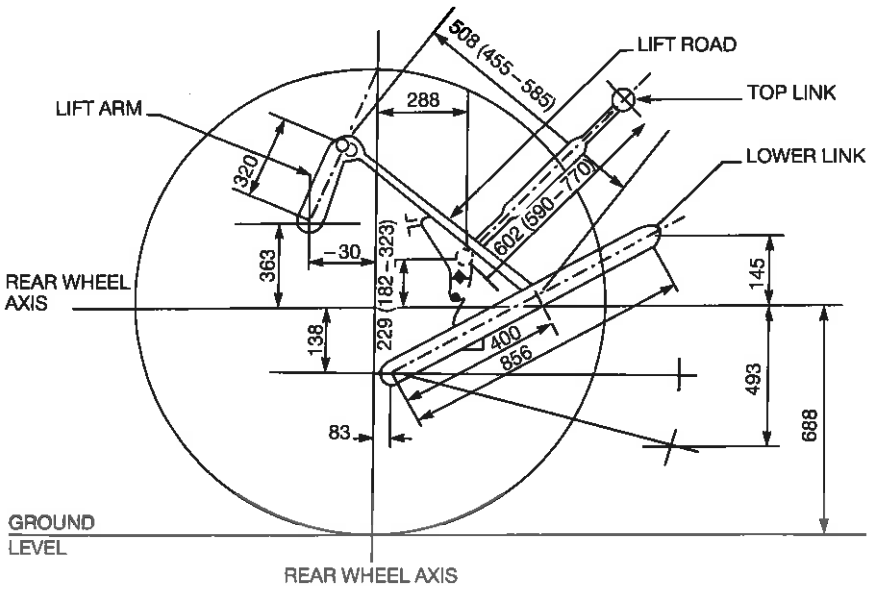
National Machinery Testing Institut	**Power take-off test Zetor 5245**	Figure 2



National Machinery Testing Institut	**Power take-off test Zetor 5245**	Figure 3



National Machinery Testing Institut	**LINKAGE GEOMETRY – ZETOR 5245 When connected to the standard frame**	Figure 4



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