



OECD Approval No. 990

Date of approval: 18th February 1986

**Test in accordance with the OECD standard code for
the official testing of agricultural tractors**

Report on test of Zetor 7745 Tractor with Four-Wheel Drive



Manufactured by Agrozet-Zetor,
Brno,
Czechoslovakia.

Test No. R85/70502/OECD

Report No. 706

Date October 1985

THE BRITISH SOCIETY FOR RESEARCH IN AGRICULTURAL ENGINEERING

National Institute of Agricultural Engineering
Wrest Park Silsoe Bedford MK45 4HS

the 1990s, the number of people in the UK who are aged 65 and over has increased from 10.5 million to 13.5 million, and the number of people aged 75 and over has increased from 4.5 million to 6.5 million (Office for National Statistics 2000).

There is a growing awareness of the need to address the needs of older people, and the need to ensure that the health care system is able to meet the needs of older people. The Department of Health (2000) has published a strategy for older people, which sets out the government's commitment to older people and the need to ensure that the health care system is able to meet the needs of older people.

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Tractor manufacturer's name and address: Agrozet - Zetor
Brno
Czechoslovakia.

Submitted for test by: The manufacturer

Selected for test by: The manufacturer with the agreement of the testing station

Place of running in: Agrozet - Zetor, Brno, Czechoslovakia

Duration of running in: 60 hours

I. SPECIFICATION OF TRACTOR

TRACTOR

Make: Zetor

Trade name: Zetor

Model: 7745

Type: 4-wheel drive, unit construction

Serial No: 000624

1st Serial No: 000620

ENGINE

Make: Zbrojovka, Brno

Model: 7701

Type: 4-stroke, direct injection diesel

Serial No: 000005

Cylinders

Number/disposition: 4, vertical in-line

Bore/stroke: 102 mm x 120 mm (4.0 in x 4.7 in)

Capacity: 3922 cm³ (239 in³)

Compression ratio: 17:1 nominal

Arrangement of valves: Overhead

Cylinder liners: Replaceable, wet

Supercharging: None

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Fuel System

Fuel feed system: Lift pump integral with fuel injection pump

Make, type and model of fuel filter(s): Autobrzdzy, dual, 443741429000

Capacity of fuel tank: 70 l (15.4 UK gal)

Make, type and model of injection pump: Motorpal, in-line, PP4Me

Serial No: PP4M9K 1e V6579

Manufacturer's production setting of injection pump: 13.7 - 14.7 l/h (24.1 - 25.9 UK pt/h) at 56°C (133°F), 2200 rev/min engine speed at full load

Injection pump timing: Delivery starts 25.5 +1° before T.D.C.

Make, type and model of injectors: Motorpal. VA 2682 TP 0463, 4 hole

Injection pressure: 16.5 - 17.3 MPa (163 - 171 atm)

Governor

Make: Motorpal

Type: Mechanical

Model: RV 3M 300/1100 2554

Governed range of engine speed: 600 - 2410 rev/min

Rated engine speed: 2200 rev/min

Air cleaner

Pre-cleaner

Make: Sandrik

Type: Centrifugal

Model: PC 250

Location: Under bonnet forward of radiator

Main

Make: Sandrik

Type: Oil bath

Model: 9420.11

Oil capacity: 1.3 l (2.3 UK pt)

Location: Under bonnet forward of radiator

Maintenance indicator: None

Lubrication system

Type of feed pump: Gear

Total oil capacity including filter(s): 12.0 l (21.1 UK pt)

Oil change period: 200 hours

Type of filter(s): Metal strainer in sump, single full flow centrifugal RHP 2/A filter

Filter service period: 200 hours

Recommended oil: See Fuels and lubricants used in tests"

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Cooling system

Type of coolant: Water and anti-freeze 1:1
 Specification of pump
 Type: Centrifugal, belt driven
 Description of fan: Belt driven
 Number of fan blades: 6
 Fan diameter: 380 mm (15.0 in)
 Coolant capacity: 11.6 l (20.4 UK pt)
 Type of temperature control: Thermostat
 Superpressure system: 40 ±10 kPa (4.4 - 7.2 lb/in²)

Starting system

Safety device: Clutch pedal to be fully depressed
 Make: Pal-Magneton
 Type: Electrical, solenoid engaged
 Model and starter motor power rating: 443 115 144 722, 2.9 kW (3.9 hp)
 Cold starting aid: Automatic device for increasing fuel delivery incorporated in fuel injection pump when governor control lever is fully open

Electrical system

Voltage: 12
 Generator: Alternator
 Make: Pal-Magneton
 Model: X443 113 516 186
 Type: 14V, 55A
 Power: 55 A at 8000 rev/min
 Battery: 1, Akuma, Lead acid accumulator
 Rating: 150 Ah at 20 hour rating

Exhaust system

Make: Zetor
 Type: Oval, baffle
 Location: Left-hand side of bonnet, vertical
 Height of outlet above ground: 2.46 m (97 in)

TRANSMISSION

Clutch

Make: Zbrojovka
 Type: Dry, for transmission and pto
 Number of plates: 2
 Diameter of plates: 280 mm (11.0 in) main and 280 mm
 (11.0 in) p.t.o.
 Method of operation: Hydraulically by pedal for gearbox and
 hand lever for p.t.o. drive

Gear box

Make: Zetor
 Type: Mechanical
 Arrangement: 5 forward x 2 ranges x torque multiplier
 1 reverse x 2 ranges x torque multiplier
 Number of speeds: 20 forward and 4 reverse

Rear axle and final drives

Make: Zetor
 Type: Crown wheel and pinion differential and
 spur gear final drives

Differential lock

Type: Mechanical
 Method of engagement: Manual by pedal
 Method of disengagement: Self disengaging

Front axle and final drives

Make: Zetor
 Type: Crown wheel and pinion differential and
 planetary gear final drives
 Driven from: Front of gearbox by universal joint shaft,
 through mechanical clutch arrangement
 controlled by hand lever

Transmission oils

Capacity

Gear box and
 transmission housing: 27.0 l (47.5 UK pt) (including oil for
 hydraulics
 Change period: 1200 hours
 Filter change period: 600 hours
 Final drive(s): 2 x 1.9 l (6.7 UK pt)
 Change period: 1200 hours

Front axle

Differential: 4.0 l (7.0 UK pt)
 Differential lock: None
 Final drives: 2 x 1.7 l (6.0 UK pt)
 Change period: 2400 hours
 Type of filter: None
 Recommended oil: See fuels and lubricants used in tests"

Gear	Group No.	Number of engine revolutions for one revolution of the driving wheels	Nominal travelling speed at rated engine speed: 2200 rev/min,	
			km/h	(mile/h)
Forward				
1	LM	408.11 ×	1.41	(0.88)
2	LM	313.83 ×	1.84	(1.14)
1	L	310.87	1.85	(1.15)
2	L	238.90	2.41	(1.50)
3	LM	225.06 <	2.56	(1.59)
3	L	171.43	3.36	(2.09)
4	LM	158.09 ×	3.65	(2.27)
4	L	120.42	4.79	(2.98)
5	LM	115.23 ×	5.00	(3.11)
1	HM	96.36	5.98	(3.72)
5	L	87.77	6.57	(4.08)
2	HM	74.05	7.78	(4.83)
1	H	73.40	7.85	(4.88)
2	H	56.41	10.22	(6.35)
3	HM	53.14	10.85	(6.74)
3	H	40.48	14.24	(8.85)
4	HM	37.33	15.44	(9.59)
4	H	28.43	20.27	(12.60)
5	HM	27.21	21.19	(13.17)
5	H	20.72	27.81	(17.28)
Reverse				
R	LM	306.98	1.90	(1.18)
R	L	233.83	2.48	(1.54)
R	HM	72.48	8.03	(4.99)
R	H	55.21	10.51	(6.53)

M = Torque multiplier engaged L = Low range H = High range

Rear tyre size: 16.9 - 30

Tyre loaded radius: 695 mm (27.4 in)

POWER TAKE-OFF

Main power take-off

Type: Independent, mechanically operated, through second plate in main clutch

Method of engagement: By hand lever

Number of shafts: 1

Method of changing power take off speeds: Manually by exchanging shafts

Power take-off proportional to engine speed(i) 540 rev/min

Location:	At rear of tractor
Diameter of power take-off shaft:	34.9 mm (1.375 in)
Number of splines:	6 to ISO standard
Height above ground:	685 mm (27.0 in)
Tyre sizes, Front, Rear:	11.2-24, 16.9-30
Distance from the median plane of the tractor:	Central
Distance behind rear axle centre:	260 mm (10.2 in)
Pto speed at rated engine speed:	596 rev/min
Engine speed at standard power take-off speed:	1994 rev/min
Engine to pto ratio:	3.692 : 1
Power restriction:	48.0 kW (64.4 hp) to ISO 500 - 1979 (E)
Direction of rotation (viewed facing driving end):	Clockwise

(ii) 1000 rev/min

Location:	At rear of tractor
Diameter of power take-off shaft end:	34.9 mm (1.375 in)
Number of splines:	21 to ISO standard
Height above ground:	685 mm (27.0 in)
Tyre sizes, Front, Rear:	11.2-24, 16.9-30
Distance from the median plane of the tractor:	Central
Distance behind rear axle centre:	260 mm (10.2 in)
Pto speed at rated engine speed:	1073 rev/min
Engine speed at standard power take-off speed:	2050 rev/min
Engine to pto ratio:	2.05 : 1
Direction of rotation (viewed facing driving end):	Clockwise

Power take-off proportional to ground speed

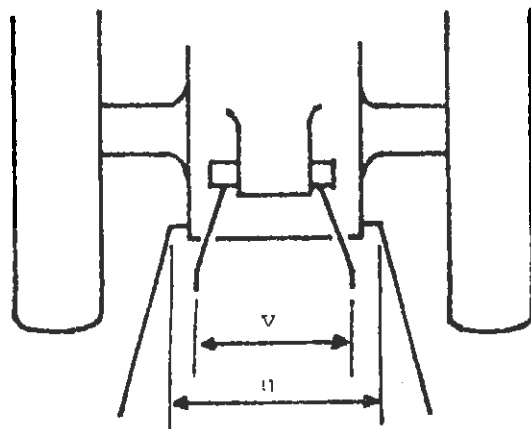
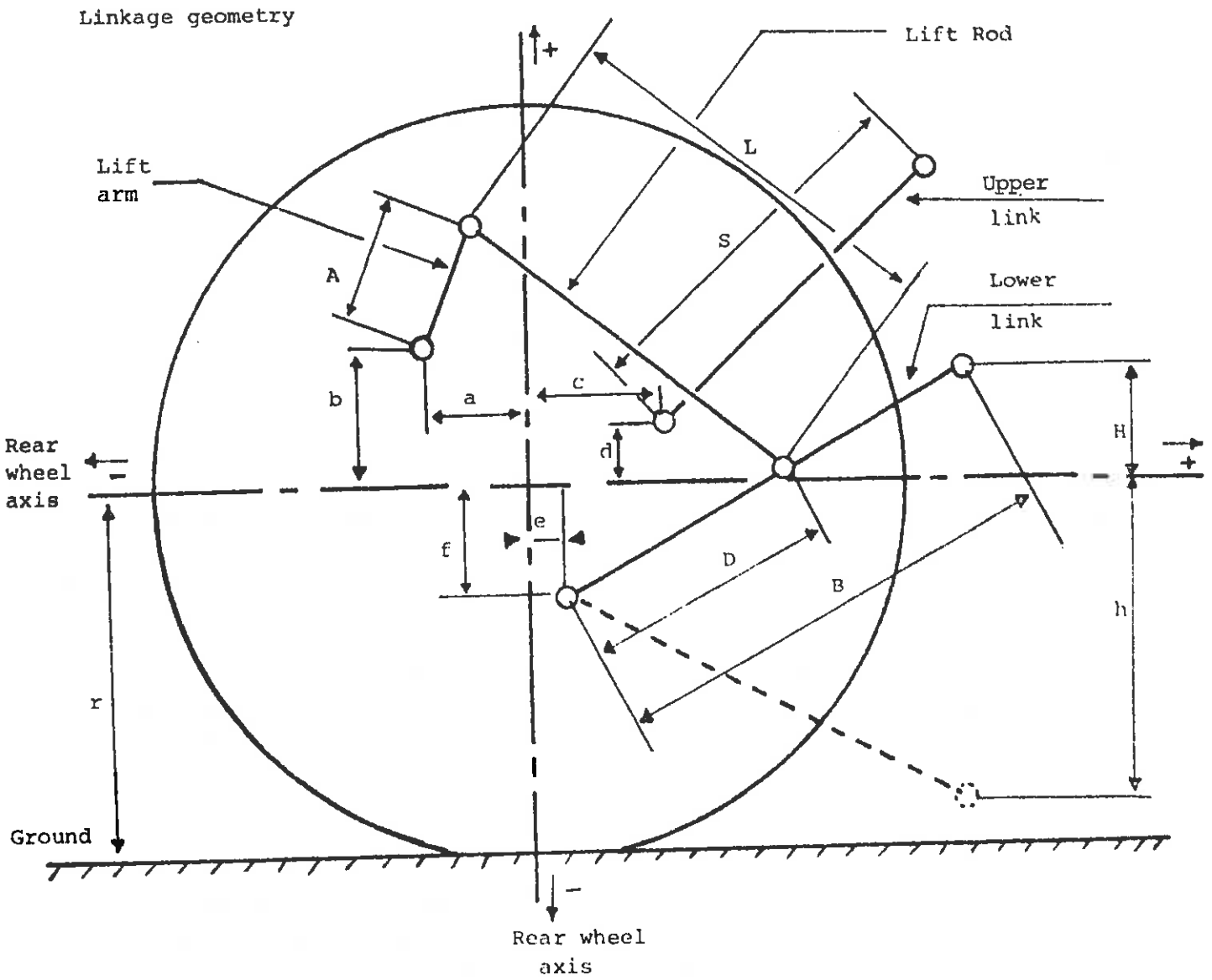
Speed of shaft:	1000 rev/min or 540 rev/min
Size of tyre:	16.9 - 30
Travelling distance for one revolution of power take-off shaft:	81.7 mm (3.2 in) or 344.9 mm (13.6 in)
Number of pto shaft revolutions for one revolution rear wheels:	53.46 or 12.66
Direction of rotation with forward gear engaged:	Clockwise

POWER LIFT

Make:	Zetor
Type:	7011 9480
Type and number of cylinders:	One internal single acting, one external single acting
Type of linkage lock for transport:	Hydraulic
Relief valve pressure setting:	16.0 - 18.0 MPa (2320 - 2610 lb/in ²)
Opening pressure of cylinder safety valve:	20.0 - 22.0 MPa (2900 - 3190 lb/in ²)
Lift pump type:	Gear, 7011 4600
Transmission between pump and engine:	Gear-driven
Make and number of filters:	Own make, one paper element and one magnetic suction filter
Time between oil changes:	1200 hours
Time between filter changes:	600 hours
Oil capacity:	27.0 l (47.5 UK pt)
Site of oil reservoir:	Main transmission housing
Type and number of tapping points:	3, quick release at rear of tractor
Maximum volume of oil available to external cylinders:	15.0 l (26.4 UK pt)
Recommended oil:	See "Fuels and lubricants used in tests"

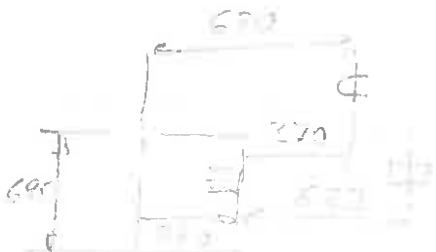
THREE-POINT LINKAGE

Category:	2 to ISO standard
Controls	Draught or position control top link sensing



Linkage dimensions for the lifting test

Rear tyres: (size 16.9-30) loaded radius:	(r)	695 mm (27.3 in)
Front tyres:(size 11.2-24) loaded radius:	(r')	515 mm (20.3 in)
Length of lift arms:	(A)	320 mm (12.6 in)
Length of lower links:	(B)	860 mm (33.9 in)
Distance of lift arm pivot point from rear wheel centre line:	horizontally: vertically:	(a) 30 mm (1.2 in) (b) 363 mm (14.3 in)
Horizontal distance between the two lower link points:	(u)	445 mm (17.5 in)
Horizontal distance between the two lift arm end points:	(v)	560 mm (22.0 in)
Length of upper link:	(S)	660 mm (26.0 in)
Distance of upper link pivot point from rear wheel centre line:	horizontally: vertically:	(c) 288 mm (11.3 in) (d) 278 mm (10.9 in)
Distance of lower link pivot point from rear wheel centre:	horizontally: vertically:	(e) 83 mm (3.3 in) (f) 138 mm (5.4 in)
Distance of lower link pivot points to lift rod pivot points on lower link:	(D)	400 mm (15.7 in)
Length of lift rods:	(L)	540 mm (21.3 in)
Height of lower hitch points relative to the rear wheel centre line, situated 695 mm above the ground level		
- in low position:	(h)	508 mm (20.0 in)
- in high position:	(H)	164 mm (6.5 in)
Height of lower hitch points when locked in transport position:		Any height within lift range

SWINGING DRAWBAR

Height above ground, maximum:	660 mm (26.0 in)
minimum:	444 mm (17.5 in)
Tyre sizes, Front, Rear:	11.2-24, 16.9-30
Type of adjustment:	Inverting drawbar
Distance of hitch point from rear axle centre:	665 mm and 620 mm (26.2 and 24.4 in) to rear
Distance of hitch point from power take-off shaft ends:	
vertically:	25 and 241 mm (1.0 and 9.5 in)
horizontally:	405 and 360 mm (15.9 and 14.2 in) to rear
Lateral adjustment:	160 and 320 mm (6.30 and 12.60 in)
Distance of pivot point from rear axles horizontally:	185 mm (7.3 in) to rear
Diameter drawbar pin hole:	32 mm (1.3 in)

LINKAGE DRAWBAR

Height above ground, maximum:	860 mm (33.9 in)
minimum:	180 mm (7.1 in)
Tyre sizes, Front, Rear:	11.2-24, 16.9-30
Horizontal distance to power take-off shaft end:	683 mm (26.9 in), to rear
Number of holes:	7
Distance between holes:	82 mm (3.2 in)
Hole diameter:	32 mm (1.3 in)
Thickness and width of drawbar:	70 mm x 90 mm (2.8 x 3.5 in) overall with 32 mm (1.3 in) full width lateral slot

TRAILER HITCH

Height above ground, maximum:	900 mm (35.4 in)
minimum:	700 mm (27.6 in)
Tyre sizes, Front, Rear:	11.2-24, 16.9-30
Distance of hitch point from rear axle centre:	630 mm (24.8 in) to rear
Distance of hitch point from power take-off shaft end:	
vertically above maximum:	215 mm (8.5 in)
minimum:	15 mm (0.6 in)
horizontally:	370 mm (14.6 in) to rear
Maximum vertical permissible load:	10.0 kN (2248 lb)
Diameter of pin hole:	32 mm (1.3 in)

FRONT TOWING HITCH

Vertical height at centre of clevis: 735 mm (28.9 in)
 Tyre sizes, Front, Rear: 11.2-24, 16.9-30
 Width of clevis: 60 mm (2.4 in)
 Diameter of pin hole: 32 mm (1.3 in)

STEERING

Method of operation: Mechanical linkage power assisted with single, double acting ram, oil supplied from gear pump driven from timing gears

Make: N.S.K. Japan; Technometra Czechoslovakia
 Model: 11/148
 Type: 225/250-1
 Working pressure: 8.0 MPa (1160 lb/in²)
 Oil capacity: 4.4 l (7.7 UK pt)
 Oil change period: 1200 hours
 Make and model of filter: Jihostroj Velesin, Czechoslovakia; H23
 Filter(s) change period: 1200 hours
 Recommended oil: See "Fuels and lubricants used in test"

BRAKESService brake

Make: Zetor
 Model: 7211 2600
 Type: Dry disc, multiplate, 2 discs each side
 Method of operation: Hydraulically by pedals, coupled or independent

Parking brake

Type: Mechanical
 Method of operation: Hand lever with ratchet operating mechanical linkage on service brakes

Trailer brakes

Air brake operated by tractor pedals

STEERING WHEELS

Number:	2
Location:	At front of tractor
Tyres:	Barum
Size:	11.2 - 24
Ply rating:	6
Type of casing:	Cross ply
Maximum permissible load on each tyre:	1045 kg (2304 lb)
Corresponding inflation pressure:	180 kPa (26 lb/in ²)
Track widths:	1510 or 1790 mm (59 or 70 in)
Method of adjustment:	By changing wheel discs to either side of wheel centre

DRIVING WHEELS

Number:	4
Location:	At front and rear of tractor
Rear tyres:	Barum
Size:	16.9-30
Ply rating:	8
Type of casing:	Cross ply
Maximum permissible load on each tyre:	2245 kg (4950 lb)
Corresponding inflation pressure:	170 kPa (25 lb/in ²)
Track widths:	1425 - 1800 mm (56 - 71in) by 75 mm (3.0 in) steps
Method of adjustment:	Reversing wheels and off-set lug rims

WHEELBASE

2222 mm (87.5 in)

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PROTECTIVE STRUCTURE SPECIFICATIONS

OECD approval number: None
 Trade name: Zetor
 Manufacturer's name and address: Vlad, Presov

Description

The cabin has an integral six-post protective structure attached to the tractor through four anti-vibration mounts, the unit does not tilt. Mounting steps and a door are fitted at each side. The structure has a steel roof, safety glass windows and noise reduction cladding.

DRIVER'S SEAT

Make: Zetor 5911 5400
 Type of suspension: Parallelogram linkage adjustable for drivers weight
 Type of damping: Hydraulic
 Range of adjustment, longitudinal: 150 mm (5.9 in)
 vertical: 60 mm (2.4 in)

MISCELLANEOUS

Passenger's seat: Mars
 Location: On left-hand side of driver
 Number of places: One

LIGHTING

Tyre sizes:
 Front: 11.2-24
 Rear: 16.9-30

Unrestricted beam angle of head light in plan view 22°

	Height above ground of centre, mm (in)	Size, mm (in)	Distance from out- side edge of tractor to centre, at 1425 mm (56.1 in) track width, mm (in)
Headlights,	1145 (45.1)	135 (5.3) dia	868 (34.2)
Sidelights,	1523 (60.0)	65 x 60 (2.6 x 2.4)	346 (13.6)
Rear lights,	1490 (58.7)	105 x 75 (4.1 x 3.0)	280 (11.0)
Reflectors,	1372 (54.0)	80 (3.1) dia	153 (6.0)

CONDITIONS DURING TESTOverall dimensions

(front: 11.2-24 rear: 16.9-30 tyres fitted)

	Length, m (in)	Width,		Height at top of,	
		min. m (in)	max. m (in)	exhaust silencer, m (in)	protective structure, m (in)
With ballast	4.05 (155)	*1.99 (78)	2.23 (88)	2.44 (96)	2.59 (102)
Without ballast	3.77 (148)	*1.99 (78)	2.23 (88)	2.46 (97)	2.61 (103)

*Front wheel hubs

Ground clearance

Clearance: 360 mm (14.2 in) limited by front axle

Track setting

Front: 1510 mm (59.4 in)

Rear: 1425 mm (56.1 in)

Tractor mass and ballastingTractor mass

(without driver but with tanks full - with cab)

		Front	Rear	Total
Without ballast	kg (lb)	1447 (3190)	2103 (4636)	3550 (7826)
With ballast	kg (lb)	1904 (4198)	2902 (6398)	4806 (10595)

Ballast

	Weights		Water, kg (lb)
	Number	Total mass, kg (lb)	
Front	Nil	Nil	Nil
Rear	8	291 (642)	598 (1318)
Additional	16	367 (809)	Front frame and weights

Fuel and lubricants used in testsFuel

Type: Diesel oil to Class D British Standard 2869 : 1970
specific gravity at 15°C : 0.865, Cetane No. 47

OilsRecommendedUsed during test

Engine oil

Type: S.A.E. 20W/30
Viscosity: 52 cSt at 50°C (122°F) As recommended
Classification: M.I.L. - 2104A

Transmission oils

Type: S.A.E. 80W
Viscosity: 45 cSt at 50°C (122°F) As recommended
Classification: M.I.L. - 2105A

Final drives

Type: S.A.E. 80W
Viscosity: 45 cSt at 50°C (122°F) As recommended
Classification: M.I.L. - 2105A

Hydraulic fluid

Type: S.A.E. 80W
Viscosity: 45 cSt at 50°C (122°F) As recommended
Classification:: M.I.L. - 2105A

Front differential
and final drives

Type: S.A.E. 80W
Viscosity: 45 cSt at 50°C (122°F) As recommended
Classification: M.I.L. - 2105A

Steering oil

Type: HLP
Viscosity: 18-23 cSt at 50°C (122°F) As recommended
Classification: DIN 51525

Recommended grease: Mobilgrease MP As recommended

Number of lubrication
points: 30

II TEST RESULTS

A COMPULSORY TESTS

1. MAIN POWER TAKE-OFF PERFORMANCE

Date and location of tests: 17th September 1985, NIAE, Silsoe, Bedford, UK.

Type of dynamometer: Waterbrake, Heenan & Froude

Power, kW (hp)	Speed, rev/min		Fuel consumption,			Specific energy, kWh/l (hph/UKgal)
	Engine	P.t.o.	Hourly, l/h (UKgal/h)	kg/h (lb/h)	Specific, kg/kWh (lb/hph)	
MAXIMUM POWER - 2 HOUR TEST						
49.0 (65.7)	2200	596	13.76 (3.02)	11.91 (26.26)	0.243 (0.399)	3.57 (21.05)
POWER AT RATED ENGINE SPEED						
49.0 (65.7)	2200	596	13.76 (3.02)	11.91 (26.26)	0.243 (0.399)	3.57 (21.05)
POWER AT STANDARD POWER TAKE-OFF SPEED						
46.9 (62.9)	1994	540	12.82 (2.82)	11.09 (24.45)	0.236 (0.388)	3.66 (21.58)
PART LOADS						
(i) The torque corresponding to maximum power at rated engine speed						
49.0 (65.7)	2200	596	13.76 (3.02)	11.91 (26.26)	0.243 (0.399)	3.57 (21.05)
(ii) 85% of the torque obtained in (i)						
42.9 (57.5)	2274	616	12.19 (2.67)	10.54 (23.24)	0.246 (0.404)	3.52 (20.82)
(iii) 75% of the torque defined in (ii)						
33.0 (44.2)	2319	628	10.11 (2.22)	8.75 (19.29)	0.265 (0.436)	3.26 (19.28)
(iv) 50% of the torque defined in (ii)						
22.1 (29.6)	2348	636	8.00 (1.75)	6.93 (15.28)	0.314 (0.561)	2.76 (16.32)
(v) 25% of the torque defined in (ii)						
11.3 (15.1)	2389	647	5.93 (1.30)	5.13 (11.31)	0.455 (0.748)	1.90 (11.25)
(vi) Unloaded						
0	2400	650	4.07 (0.89)	3.52 (7.76)	-	-

Part loads, the governor hand lever in the position corresponding to the standard p.t.o. speed at full load (540 rev/min).

Power, kW (hp)	Speed, rev/min		Fuel consumption,			Specific energy, kWh/l (hph/UKgal)
	Engine	P.t.o.	Hourly, l/h (UKgal/h)	kg/h (lb/h)	Specific, kg/kWh (lb/hph)	
(i) The torque corresponding to maximum power at standard p.t.o. speed						
46.9 (62.9)	1994	540	12.82 (2.82)	11.09 (24.45)	0.236 (0.388)	3.66 (21.58)
(ii) 85% of the torque obtained in (i)						
40.7 (54.6)	2031	550	11.14 (2.45)	9.65 (21.27)	0.237 (0.390)	3.65 (21.58)
(iii) 75% of the torque defined in (ii)						
31.3 (23.3)	2086	565	9.24 (2.03)	8.00 (17.64)	0.255 (0.419)	3.39 (20.04)
(iv) 50% of the torque defined in (ii)						
21.0 (28.2)	2119	574	7.10 (1.56)	6.15 (13.56)	0.292 (0.480)	2.95 (17.53)
(v) 25% of the torque defined in (ii)						
10.8 (14.5)	2160	585	5.17 (1.13)	4.48 (9.74)	0.415 (0.682)	2.08 (12.35)
(vi) Unloaded						
0	2178	590	3.46 (0.76)	3.00 (6.61)	-	-

Standard specific fuel consumption, kg/kWh (lb/hph)

a) 0.246 (0.404)	c) 0.237 (0.390)
b) 0.314 (0.561)	d) 0.292 (0.480)

No load, maximum engine speed

2400 rev/min

Equivalent crankshaft torque at maximum power

212.6 Nm (156.8 lb ft)

Maximum equivalent crankshaft torque

246.8 Nm (182.0 lb ft) at
1600 rev/min engine speed

Mean atmospheric conditions temperature

24°C (75°F)

pressure

1018 m bar (30.06 in Hg)

relative humidity

70%

Maximum temperature

coolant

78°C (172°F)

engine oil

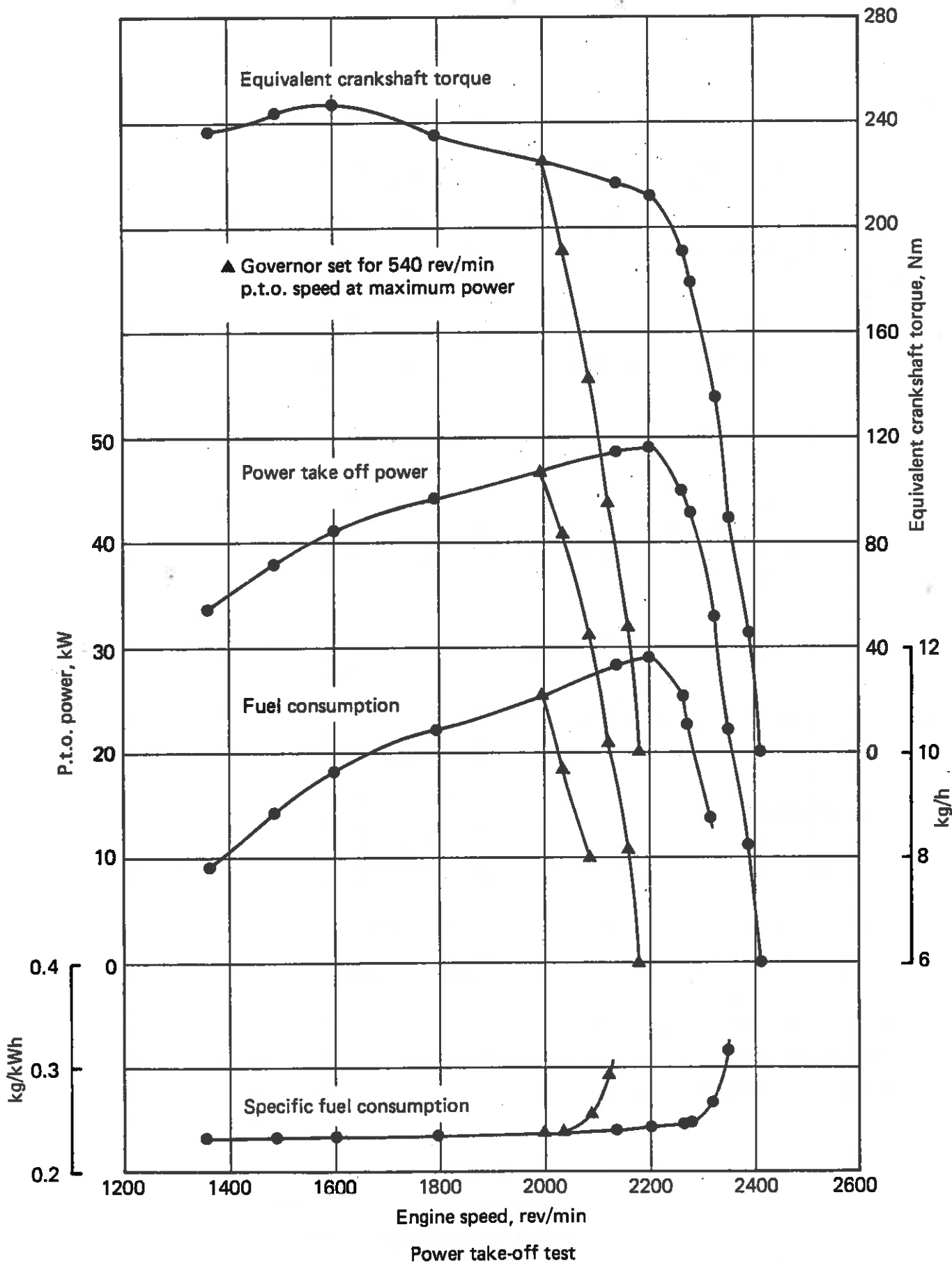
104°C (219°F)

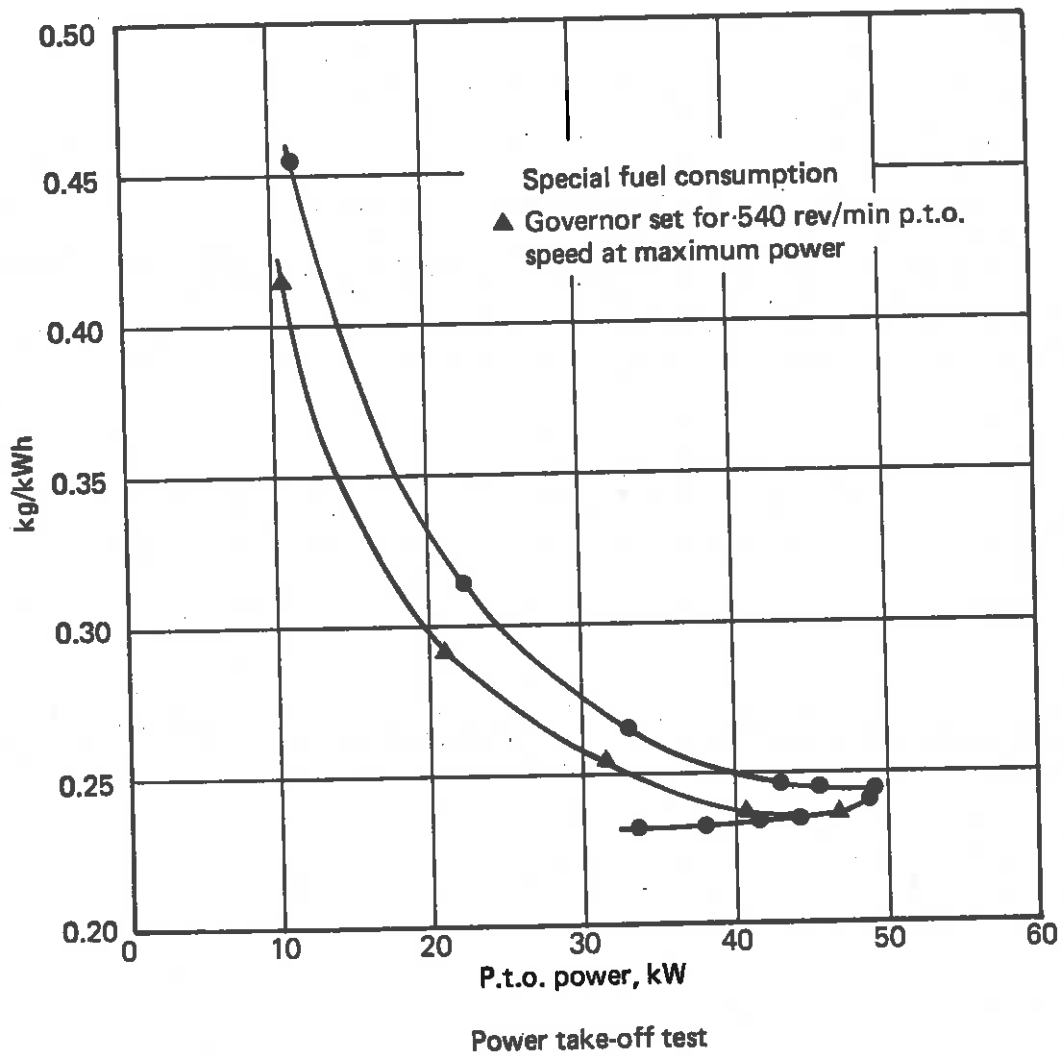
fuel

56°C (133°F)

air intake

25°C (77°F)





2. LIFTING FORCE AND HYDRAULIC POWER

Date of tests: 7th October 1985

Hydraulic fluid

Make and type:)
Viscosity:) See "Fuels and lubricants used in test"

Type of hydraulic system: Closed centre

Hydraulic fluid temperature at beginning of test: 60°C

Power lift test

	Height of lower hitch point above ground in down position, mm (in)	Vertical movement, mm (in)	Maximum force exerted through full range, kN (lb)	Corresponding pressure of hydraulic fluid, MPa (lb/in ²)	Moment about rear axle, kNm (lbft)	Maximum tilt angle of mast over range of lift, degrees
At the hitch point	180 (7.1)	672 (26.4)	21.8 (4900)	14.0 (2030)	20.6 (15194)	-
On the frame	180 (7.1)	800 (31.5)	16.2 (3640)	14.0 (2030)	25.2 (18587)	11.5

Main linkage dimensions - see drawings and table on pages 8 and 9

Lifting heights relative to the horizontal plane including the lower link pivot points

mm	-400	-300	-240	-120	0	+80	+160	+260	+360
in	15.8	11.8	9.4	4.7	0	3.1	6.3	10.2	14.2
Lifting forces at hitch points (corresponding pressure 14.0 MPa 2030 lb/in ²)									
kN	-	28.4	26.3	25.0	24.0	23.5	22.8	21.8	-
lb	-	6390	5910	5620	5400	5280	5130	4900	-
Lifting forces at test frame (corresponding pressure 14.0 MPa 2030 lb/in ²)									
kN	26.3	24.2	23.4	21.6	20.2	19.1	18.2	16.9	16.2
lb	5910	5440	5260	4860	4541	4290	4090	3800	3640

Hydraulic power test

Sustained pressure with relief valve open 17.2 MPa (2500 lb/in²)

Pump delivery rate at minimum pressure 36.9 l/min. (8.1 UK gal/min)

Flow rate corresponding to a hydraulic pressure equivalent to 90° per cent of the actual relief valve pressure setting and corresponding hydraulic power

Flow rate 29.3 l/min (6.4 UK gal/min)

Pressure 15.5 MPa (2250 lb/in²)

Power 7.6 kW (10.2 h.p.)

Flow rate and hydraulic pressure corresponding to maximum hydraulic power

Flow rate 35.9 l/min (7.9 UK gal/min)

Pressure 14.0 MPa (2030 lb/in²)

Power 8.4 kW (11.3 hp)

Tapping point used for test: Auxiliary service connection

Temperature of hydraulic fluid, if different
from 65° ±5°C Not applicable

Opening pressure of the unloading valve: Not applicable

Closing pressure of the unloading valve: Not applicable

3 DRAWBAR PERFORMANCE

Date of tests: 20th and 26th September 1985
 Type of track: Concrete

Gear	Speed, km/h	Power, kW	Drawbar pull, kN	Engine speed, rev/min	Wheel-slip, %	Specific fuel consumption, kg/kWh (lb/wh)	Temperature, °C (°F)	Fuel consumption, l/h (imp/gal)	Temperature, °C (°F)	Relative humidity, %	Pressure, m bar (in Hg)	
												Front, Rear, 11.2-24, 16.9-30
(i) MAXIMUM POWER (unballasted)												
L4	4.12	34.9	30.5	2288	15.0	-	52	76	90	12	54	1017
	(2.56)	(46.8)	(8860)				(126)	(169)	(194)	(54)	(30.05)	
LSM	4.26	36.1	30.5	2220	15.0	-	50	77	92	13	47	1016
	(2.65)	(48.4)	(8860)				(123)	(171)	(198)	(56)	(30.01)	
H1M	5.26	39.4	27.0	2193	11.8	-	47	77	95	13	46	1016
	(3.27)	(52.9)	(6070)				(117)	(171)	(203)	(56)	(30.01)	
L5	5.87	39.9	24.5	2194	10.0	-	48	77	93	11	57	1017
	(3.65)	(53.5)	(5990)				(118)	(171)	(199)	(53)	(30.05)	
H2M	7.17	40.5	20.4	2204	7.5	-	48	77	97	13	47	1016
	(4.45)	(54.3)	(4570)				(118)	(171)	(206)	(56)	(30.01)	
H1	7.21	40.7	20.3	2202	6.2	-	50	76	90	12	52	1017
	(4.48)	(54.5)	(4560)				(123)	(168)	(194)	(54)	(30.03)	
H2	9.60	41.6*	15.6	2198	5.0	-	45	76	95	11	56	1015
	(5.96)	(55.7)	(3500)				(114)	(170)	(203)	(52)	(30.03)	
H3M	10.27	40.6	14.2	2204	4.3	-	47	77	98	13	48	1015
	(6.36)	(54.3)	(3200)				(117)	(171)	(208)	(58)	(30.00)	
(ii) MAXIMUM POWER (ballasted)												
L1M	1.27	13.4	38.0	2360	15.0	0.444	48	75	90	12	71	1019
	(0.79)	(18.0)	(8540)			(0.731)	(118)	(168)	(194)	(54)	(30.10)	
L2M	1.65	17.4	38.0	2338	15.0	0.421	46	75	92	12	70	1019
	(1.03)	(23.3)	(8540)			(0.693)	(115)	(168)	(199)	(54)	(30.10)	
L1	1.66	17.5	38.0	2332	15.0	0.421	48	75	93	12	68	1019
	(1.03)	(23.5)	(8540)			(0.693)	(118)	(168)	(200)	(54)	(30.10)	
L2	2.13	22.5	38.0	2314	15.0	0.381	50	76	94	14	61	1018
	(1.32)	(30.2)	(8540)			(0.627)	(122)	(169)	(202)	(57)	(30.09)	
L3M	2.25	23.8	38.0	2304	15.0	0.371	51	76	95	13	65	1018
	(1.40)	(31.9)	(8540)			(0.610)	(123)	(169)	(203)	(56)	(30.09)	
L3	2.90	30.6	38.0	2269	15.0	0.350	50	76	96	14	58	1018
	(1.80)	(41.0)	(8540)			(0.576)	(123)	(169)	(206)	(57)	(30.09)	
L4M	3.13	33.0	38.0	2257	15.0	0.346	52	77	96	16	54	1018
	(1.94)	(44.3)	(8540)			(0.568)	(127)	(171)	(206)	(60)	(30.09)	
L4	4.17	38.1	32.9	2200	11.8	0.314	53	78	97	15	56	1018
	(2.59)	(51.0)	(7390)			(0.516)	(127)	(173)	(207)	(60)	(30.09)	
LSM	4.40	38.2	31.2	2205	11.0	0.317	52	78	98	16	56	1018
	(2.74)	(51.2)	(7010)			(0.522)	(126)	(173)	(209)	(61)	(30.09)	
H1M	5.37	39.8	26.7	2197	9.0	0.303	48	77	97	15	54	1017
	(3.34)	(53.4)	(6000)			(0.499)	(120)	(171)	(207)	(59)	(30.06)	
L5	5.96	40.3	24.3	2201	8.0	0.306	49	77	98	15	56	1017
	(3.71)	(54.0)	(5460)			(0.507)	(120)	(171)	(208)	(59)	(30.06)	
H2M	7.19	40.0	20.3	2204	6.2	0.303	49	77	99	15	58	1017
	(4.47)	(54.4)	(4560)			(0.499)	(120)	(171)	(211)	(59)	(30.06)	
H1	7.27	40.2	19.9	2200	6.0	0.305	49	77	99	15	56	1017
	(4.51)	(53.8)	(4460)			(0.502)	(120)	(171)	(211)	(59)	(30.06)	
H2	9.61	41.0	15.3	2204	4.1	0.302	49	77	99	15	57	1017
	(5.97)	(54.9)	(3400)			(0.496)	(120)	(171)	(211)	(59)	(30.06)	
H3M	10.24	40.4	14.2	2206	3.6	0.311	49	77	98	15	58	1017
	(6.37)	(54.2)	(3190)			(0.511)	(120)	(171)	(210)	(59)	(30.06)	
(iii) FIVE HOUR TEST AT 75% OF FULL AT MAXIMUM POWER												
H1	7.72	32.0	14.9	2281	3.9	0.308	50	77	97	16	61	1021
	(4.80)	(42.9)	(3340)			(0.507)	(122)	(171)	(207)	(62)	(30.15)	
(iv) FIVE HOUR TEST AT FULL CORRESPONDING TO 15% WHEELSLIP IN TEST (ii)												
L3	3.00	31.7	36.0	2265	-	-	53	77	100	14	57	1026
	(1.87)	(42.5)	(8240)				(127)	(171)	(212)	(57)	(30.31)	

Total oil consumption during ten hours duration of tests (iii) and (iv) 59.0 g/h (0.130 lb/h)
 *Maximum power available at 15% wheelslip
 + Test (iv) was carried out with additional ballast and the results for power, slip and fuel consumption have no practical significance.

4. TURNING SPACE AND TURNING CIRCLE

Details of wheel equipment: As in specification without ballast

Track of wheels: front - 1510 mm (59.4 in)

rear - 1425 mm (56.1 in)

	With brakes		Without brakes	
	Left-hand	Right-hand	Left-hand	Right-hand
Radius of turning space, ^m (in)	4.06 (160)	4.07 (160)	5.43 (214)	5.42 (213)
Radius of turning circle, ^m (in)	3.86 (152)	3.87 (152)	5.22 (206)	5.22 (206)

5. LOCATION OF CENTRE OF GRAVITY

Height above ground, ^{mm} (in)	950 (37.4)
Distance forward from the vertical plane containing the axis of the rear wheels, ^{mm} (in)	891 (35.1)
Distance from the median plane of the tractor, ^{mm} (in)	0

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6. BRAKING

Date of tests: 17th October 1985

Type of track: Concrete

Masses during brake test

	Front, kg (lb)	Rear, kg (lb)	Total, kg (lb)
Ballasted	2029 (4473)	3571 (7873)	5600 (12346)
Unballasted	1447 (3190)	2103 (4636)	3550 (7826)

Tyres: - front 12.4 - 24

- rear 16.9 - 34

Type 0 Service brakes (cold)

Travelling speed before application of brakes, 32.1 km/h (20.0 mile/h)

Ballasted	Force on brake pedal	N (lb)	100 (22)	200 (45)	300 (67)	400 (90)	500 (112)	600 (135)
	Mean deceleration	m/s ² (ft/s ²)	0.9 (2.9)	1.7 (5.5)	2.4 (7.8)	3.1 (10.1)	3.7 (12.0)	3.7 (12.0)
Unballasted	Force on brake pedal	N (lb)	100 (22)	200 (45)	300 (67)	400 (90)	500 (112)	600 (135)
	Mean deceleration	m/s ² (ft/s ²)	0.4 (1.3)	1.5 (4.9)	2.7 (8.8)	3.2 (10.4)	3.2 (10.4)	3.2 (10.4)

Type 1 Service brakes (hot)

Ballasted	Force on brake pedal	N (lb)	100 (22)	200 (45)	300 (61)	400 (90)	500 (112)	600 (135)
	Mean deceleration	m/s ² (ft/s ²)	0.4 (1.3)	1.3 (4.2)	2.2 (7.2)	3.2 (10.4)	3.5 (11.4)	3.5 (11.4)

Brakes were heated by:

Driving

Comments on deviation and vibration:

None

Parking brake:

	Force applied on slope of 18%		Force applied on slope of 12% with trailer of 3 tonnes (6614 lb)	
	Up	Down	Up	Down
Pull on handbrake N (lb)	224 (69)	189 (58)	224 (69)	189 (58)

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7. MEASUREMENT OF EXTERNAL NOISE LEVEL

Date of tests: 1st October 1985
 Type of sound level meter: Bruel and Kjaer 2209
 Type of track: Concrete
 Tyres fitted: Front 12.4 - 24
 Rear 16.9 - 34

Results of test

Gear: H5
 Travelling speed before
 acceleration: 24.1 km/h (15.0 mile/h)
 Sound level: 92 dBA

8. NOISE MEASUREMENT AT THE DRIVER'S EAR

Date of tests: 30th September 1985
 Type of sound level meter: Bruel and Kjaer 2209
 Type of track: Concrete
 Tyres fitted: Front 12.4 - 24
 Rear 16.9 - 34

Cab fitted: Yes

Results of tests:

Gear	Drawbar pull at which the tractor develops maximum sound level, kN (lb)	Measured travelling speed, km/h (mile/h)	Sound level, dBA
*L5	24.0 (5390)	6.4 (4.0)	84
*L5	Light load	7.8 (4.8)	82
H5	Light load	32.1 (19.9)	82


*The L5 gear corresponds to the nominal travelling speed nearest to 7.5 km/h (4.7 mile/h).

REPAIRS AND ADJUSTMENTS DURING TESTS: None

REMARKS: None

Test carried out by: F. Thistlethwaite

Officer in charge: P.C. Seward

Signed:  Head of Tractor Test Section

 for the Director

Date: 22nd November 1985

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